3 Port Solenoid Valve

Highly Integrated Unit Manifold

2 direct-operated 3-port valves on 1 station

Individually wired valve can be added.

Series VV100

- Connector entry direction
  - Upward Lateral
  - Standard

- Plug-in Connector type manifold
- Non Plug-in Individual wiring manifold

- Number of connectors: 15 pins, 26 pins (for plug-in connection)
- SUP/EXH block fittings
  - Fitting entry direction
    - Standard
      - Same direction as the cylinder ports
    - Side

- One-touch fitting connection is possible.
Compact manifold with two 3-port valves on 1 station

L: Dimensions

<table>
<thead>
<tr>
<th>Stations</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>L</td>
<td>34.2</td>
<td>44.4</td>
<td>54.6</td>
<td>64.8</td>
<td>75</td>
<td>85.2</td>
<td>95.4</td>
<td>105.6</td>
<td>115.8</td>
<td>126</td>
<td>136.2</td>
<td>146.4</td>
</tr>
</tbody>
</table>

Mounting

- **Direct mounting**
- **Bracket mounting**

Piping Variations

- Metric size: ø2, ø4 one-touch fitting
- Inch size: ø1/8", ø5/32" one-touch fitting

Applications

1. Operating a small bore size cylinder such as a pin cylinder
2. Air-operated valve for chemical valve

Features 1

With Switch

Possible to shut the signal of each valves individually.

- The valve coil is not energized even if an electric signal is fed by the manifold’s connector.
- Effective use as a safety measure for maintenance.

Approved
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Plug-in Connector Type Manifold

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Non Plug-in Individual Wiring Manifold

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## Series VV100

### Manifold Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>D-sub connector</th>
<th>Non plug-in</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type 10FA</td>
<td>Type 10FB</td>
<td>Type 10</td>
</tr>
<tr>
<td>Manifold type</td>
<td>Connector type</td>
<td>Individual wiring</td>
</tr>
<tr>
<td>1 (SUP), 3 (EXH)</td>
<td>Common SUP, EXH</td>
<td></td>
</tr>
</tbody>
</table>

| Valve stations | 1 to 12 stations | 1 port: –100 kPa to 0.6/3 ports: –100 kPa to 0 |

| Applicable connector | 2 port: –100 kPa to 0/3 ports: –100 kPa to 0.6 |

<table>
<thead>
<tr>
<th>Fluid</th>
<th>Air</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating pressure range (MPa)</td>
<td>Positive pressure</td>
</tr>
<tr>
<td></td>
<td>Vacuum pressure</td>
</tr>
<tr>
<td></td>
<td>N.C.</td>
</tr>
<tr>
<td></td>
<td>N.O.</td>
</tr>
<tr>
<td>Ambient and fluid temperature (°C)</td>
<td>–10 to 50 (No freezing)</td>
</tr>
<tr>
<td>Maximum operating frequency (Hz)</td>
<td>20</td>
</tr>
<tr>
<td>Lubrication</td>
<td>Not required</td>
</tr>
<tr>
<td>Mounting orientation</td>
<td>Unrestricted</td>
</tr>
<tr>
<td>Shock/Vibration resistance (m/s²)</td>
<td>Dustproof</td>
</tr>
<tr>
<td>Enclosure</td>
<td>Not required</td>
</tr>
<tr>
<td>Coil rated voltage</td>
<td>24 VDC, 12 VDC</td>
</tr>
<tr>
<td>Allowable voltage fluctuation</td>
<td>±10% of rated voltage</td>
</tr>
<tr>
<td>Power consumption (W)</td>
<td>With power saving circuit (Continuous duty type)</td>
</tr>
<tr>
<td>Surge voltage suppressor</td>
<td>Diode</td>
</tr>
<tr>
<td>Indicator light</td>
<td>LED</td>
</tr>
</tbody>
</table>

### Solenoid Valve Specifications

<table>
<thead>
<tr>
<th>Fluid</th>
<th>Air</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating pressure range (MPa)</td>
<td>Positive pressure</td>
</tr>
<tr>
<td></td>
<td>Vacuum pressure</td>
</tr>
<tr>
<td></td>
<td>N.C.</td>
</tr>
<tr>
<td></td>
<td>N.O.</td>
</tr>
<tr>
<td>Ambient and fluid temperature (°C)</td>
<td>–10 to 50 (No freezing)</td>
</tr>
<tr>
<td>Maximum operating frequency (Hz)</td>
<td>20</td>
</tr>
<tr>
<td>Lubrication</td>
<td>Not required</td>
</tr>
<tr>
<td>Mounting orientation</td>
<td>Unrestricted</td>
</tr>
<tr>
<td>Shock/Vibration resistance (m/s²)</td>
<td>Dustproof</td>
</tr>
<tr>
<td>Enclosure</td>
<td>Not required</td>
</tr>
<tr>
<td>Coil rated voltage</td>
<td>24 VDC, 12 VDC</td>
</tr>
<tr>
<td>Allowable voltage fluctuation</td>
<td>±10% of rated voltage</td>
</tr>
<tr>
<td>Power consumption (W)</td>
<td>With power saving circuit (Continuous duty type)</td>
</tr>
<tr>
<td>Surge voltage suppressor</td>
<td>Diode</td>
</tr>
<tr>
<td>Indicator light</td>
<td>LED</td>
</tr>
</tbody>
</table>

### Response Time

- Response time ms (at 0.5 MPa): 7 or less

### Mass

<table>
<thead>
<tr>
<th>Valve model</th>
<th>Number of solenoids</th>
<th>Port size</th>
<th>Mass (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>V110&gt;C2/C4</td>
<td>1 pc. (Single)</td>
<td>C2, C4</td>
<td>31</td>
</tr>
<tr>
<td></td>
<td>2 pcs. (Double)</td>
<td>C2, C4</td>
<td>40</td>
</tr>
</tbody>
</table>

### Flow Characteristics

<table>
<thead>
<tr>
<th>Port size</th>
<th>Flow characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>1(P)</td>
<td>2a, 2b</td>
</tr>
<tr>
<td>1(P)→2a/2b</td>
<td>2a/2b→3(E)</td>
</tr>
<tr>
<td>C6</td>
<td></td>
</tr>
<tr>
<td>C2</td>
<td>(dm³/10bar)</td>
</tr>
<tr>
<td>C4</td>
<td>(dm³/10bar)</td>
</tr>
</tbody>
</table>

* The effective area B (mm²) is approximately 5 times as large as the sonic conductance (B = C x 5).
3 Port Solenoid Valve Series VV100

**Construction**

**Single**

JIS symbol

\[
2a \quad 2b
\]

(N.C.)

\[
2a \quad 2b
\]

(N.O.)

**Double**

JIS symbol

\[
2a \quad 2b
\]

(N.C.)

\[
2a \quad 2b
\]

(N.O.)

**Component Parts**

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Body</td>
<td>Resin</td>
</tr>
<tr>
<td>2</td>
<td>Cover</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>3</td>
<td>Push rod</td>
<td>Resin</td>
</tr>
<tr>
<td>4</td>
<td>Armature assembly</td>
<td>Stainless steel/Resin</td>
</tr>
<tr>
<td>5</td>
<td>Core</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>6</td>
<td>Poppet</td>
<td>FKM</td>
</tr>
<tr>
<td>7</td>
<td>Return spring</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>8</td>
<td>Poppet spring</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>9</td>
<td>Coil assembly</td>
<td>—</td>
</tr>
<tr>
<td>10</td>
<td>Pilot adapter</td>
<td>—</td>
</tr>
<tr>
<td>11</td>
<td>Port block</td>
<td>Resin</td>
</tr>
<tr>
<td>12</td>
<td>Clip</td>
<td>Stainless steel</td>
</tr>
</tbody>
</table>

**Replacement Parts**

**One-touch Fitting (Metric Size)**

<table>
<thead>
<tr>
<th>No.</th>
<th>Port</th>
<th>Port size</th>
<th>Part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>13</td>
<td>2a, 2b</td>
<td>a2 one-touch fitting (Straight)</td>
<td>KJH02-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a4 one-touch fitting (Straight)</td>
<td>KJH04-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a2 one-touch fitting (Elbow)</td>
<td>KJL02-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a4 one-touch fitting (Elbow)</td>
<td>KJL04-C1-N</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a2 one-touch fitting (Long elbow)</td>
<td>KJW02-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a4 one-touch fitting (Long elbow)</td>
<td>KJW04-C1-N</td>
</tr>
</tbody>
</table>

**One-touch Fitting (Inch Size)**

<table>
<thead>
<tr>
<th>No.</th>
<th>Port</th>
<th>Port size</th>
<th>Part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>13</td>
<td>2a, 2b</td>
<td>a1/8&quot; one-touch fitting (Straight)</td>
<td>KJH01-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a5/32&quot; one-touch fitting (Straight)</td>
<td>KJH03-C1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a5/32&quot; one-touch fitting (Elbow)</td>
<td>KZ3000-73-1A-L6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a5/32&quot; one-touch fitting (Long elbow)</td>
<td>KZ3000-73-1A-L6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a1/4&quot; one-touch fitting (Straight)</td>
<td>KZ3000-50A-N7</td>
</tr>
</tbody>
</table>
How to Order Manifold

**VV100-10FAD2-05U1-C6**

**D-sub connector type**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Number of poles</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>15</td>
</tr>
<tr>
<td>B</td>
<td>26</td>
</tr>
</tbody>
</table>

**Connector block mounting position: D side**

**Valve stations**

A: D-sub connector 15 pins

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Stations</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>1 station</td>
<td>Up to 14 solenoids possible.</td>
</tr>
<tr>
<td>12</td>
<td>12 stations</td>
<td>Up to 24 solenoids possible.</td>
</tr>
</tbody>
</table>

B: D-sub connector 26 pins

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Stations</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>1 station</td>
<td>Up to 14 solenoids possible.</td>
</tr>
<tr>
<td>12</td>
<td>12 stations</td>
<td>Up to 24 solenoids possible.</td>
</tr>
</tbody>
</table>

**SUP/EXH block mounting position: U side**

**How to Order Valve Manifold Assembly**

**Ordering example (VV100-10FA)**

Double solenoid, individual wiring/lead wire length 300 mm (24 VDC)

- V110-D5M2-C4 (1 set)
- V110-D5CZJ-C4 (1 set)
- V110-D5CU-C4 (3 sets)

Double solenoid (24 VDC)

- V110-D5CZJ-C4 (3 sets)

Double solenoid (individual wiring/lead wire length 300 mm part no.)

- V110-D5MZ-C4 (1 set)

**Mounting option**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Mounting option</th>
</tr>
</thead>
<tbody>
<tr>
<td>M3</td>
<td>With mounting nut No. 10-32 UNF (inch size)</td>
</tr>
<tr>
<td>M6</td>
<td>With mounting nut No. 10-32 UNF (inch size)</td>
</tr>
</tbody>
</table>

**SUP/EXH block port size**

<table>
<thead>
<tr>
<th>One-touch fitting (Metric size)</th>
</tr>
</thead>
<tbody>
<tr>
<td>C4</td>
</tr>
<tr>
<td>C6</td>
</tr>
<tr>
<td>L4</td>
</tr>
<tr>
<td>L6</td>
</tr>
<tr>
<td>B4</td>
</tr>
<tr>
<td>B6</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>One-touch fitting (Inch size)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N3</td>
</tr>
<tr>
<td>N7</td>
</tr>
</tbody>
</table>

**SUP/EXH block fitting entry direction**

- **Standard** (Same direction as the cylinder ports)
- **Side**

* If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P) port.
How to Order Valve for Connector Type

**Standard**

- V110
- D5
- CU
- C4

**With switch**

- V110
- D5
- CZJ
- C4

**Individual wiring**

- [For plug-in mixed mounting]

  - V110
  - D5
  - MZ
  - C4

---

**Type of actuation**

- 1: Normally closed (N.C.)
- 2: Normally open (N.O.)

- Normally closed and normally open type cannot be mounted on the same manifold. Refer to “Manifold Specifications” on page 2 for the pressure port.

---

**Coil specification**

- Nil: Standard
- T: With power saving circuit (Continuous duty type)

---

**Number of solenoids**

- Symbol: Specifications
- S: 1 pc. (Single solenoid)
- D: 2 pcs. (Double solenoid)

---

**Rated voltage**

- S: 24 VDC
- D: 12 VDC

---

**Common Specification**

- Nil
- +COM
- N: –COM.

---

**Connector entry**

- C: Dedicated for centralized wiring
- M: Individual wiring. With lead wire
  - Length 300 mm
- MN: Individual wiring. Without lead wire
  - With connector (socket)
- MO: Individual wiring. Without connector
  - With linkage printed circuit board

---

**Light/surge voltage suppressor**

- U: With light/surge voltage suppressor (Non-polar type)
- Z: With light/surge voltage suppressor (Polar type)

---

**Approved**

- Series VV100
- 3 Port Solenoid Valve/D-sub Connector
- Plug-in Connector Type Manifold
Series VV100

Manifold Electrical Wiring (Image)

When a valve is added, the signals of the connector are assigned to the valve. This makes it completely unnecessary to disassemble the connector unit.
- The connector arrangement shown below differs from the actual arrangement. Refer to the Connector Wiring Diagram below.

### Single Solenoid and Double Solenoid

- **Double solenoid**
  - Station 3
- **Single solenoid**
  - Station 2
- **Double solenoid**
  - Station 1

### Single Solenoid with Double Wiring Specification

- **Double solenoid**
  - Station 3
- **Single solenoid**
  - Station 2
- **Double solenoid**
  - Station 1

### Individually Wired Valve

- **Single solenoid**
  - Station 4
- **Double solenoid**
  - Station 3
- **Individual wiring (M type)**
  - Station 2

**Connector Wiring Diagram**

<table>
<thead>
<tr>
<th>Type FA: D-sub connector (15 pins)</th>
<th>Type FB: D-sub connector (26 pins)</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>

Note: This circuit is for the specification with up to 7 stations of double solenoid valves. This should be wired in order 1→9→2→10 without skipping or leaving any connectors remaining.

Note: This circuit is for the specification with up to 12 stations of double solenoid valves. This should be wired in order 1→2→3→4 with the exception of 9, 18 (Common) without skipping or leaving any connectors remaining.

**Caution**

When the non-polar U type valves are used, either +COM or –COM wiring of the manifold is possible. However when Z type valves are used, select the common specifications, +COM or –COM.
3 Port Solenoid Valve/D-sub Connector

**Series VV100**

**Dimensions**

**VV100-10F®D1-**

**L: Dimensions**

<table>
<thead>
<tr>
<th>n</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1</td>
<td>53.7</td>
<td>63.9</td>
<td>74.1</td>
<td>84.3</td>
<td>94.5</td>
<td>104.7</td>
<td>114.9</td>
<td>125.1</td>
<td>135.3</td>
<td>145.5</td>
<td>155.7</td>
<td>165.9</td>
</tr>
<tr>
<td>L2</td>
<td>20.4</td>
<td>30.6</td>
<td>40.8</td>
<td>51</td>
<td>61.2</td>
<td>71.4</td>
<td>81.6</td>
<td>91.8</td>
<td>102</td>
<td>112.2</td>
<td>122.4</td>
<td>132.6</td>
</tr>
</tbody>
</table>

**Notes:**
1) 10FA and 10FB types have the same L1 and L2 dimensions, and the only difference is the number of poles of the connector. See page 6 for the pin arrangement.
2) For manifold dimensions including elbow fitting, see page 11.
3) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.
### Series VV100

#### Dimensions

**VV100-10F**

<table>
<thead>
<tr>
<th>Station</th>
<th>L1</th>
<th>L2</th>
<th>L3</th>
<th>L4</th>
<th>L5</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>53.7</td>
<td>63.9</td>
<td>74.1</td>
<td>84.3</td>
<td>94.5</td>
</tr>
<tr>
<td>2</td>
<td>52.4</td>
<td>52.4</td>
<td>62.6</td>
<td>72.8</td>
<td>83</td>
</tr>
<tr>
<td></td>
<td>50.2</td>
<td>60.4</td>
<td>70.6</td>
<td>80.8</td>
<td>91</td>
</tr>
<tr>
<td></td>
<td>61.2</td>
<td>71.4</td>
<td>81.6</td>
<td>91.8</td>
<td>102</td>
</tr>
<tr>
<td></td>
<td>68.6</td>
<td>78.8</td>
<td>89</td>
<td>99.2</td>
<td>109.4</td>
</tr>
</tbody>
</table>

**Bracket option: F1 (For side ported)**

- Bracket for side ported
- One-touch fitting
- Applicable tubing O.D: ø4 ø6 ø5/32" ø1/4" (If the fittings are mounted on side.)

**Bracket option: F2 (For bottom ported)**

- Bracket for bottom ported
- One-touch fitting
- Applicable tubing O.D: ø2 ø4 ø1/8" ø5/32" (If the fittings are mounted on side.)

**For F2**

- Approx. 300
- Lead wire length

---

**Solenoid No.**

- Light/surge voltage suppressor
  - SOL.a: Orange
  - SOL.b: Green

**Switch**

- (When equipped with switch)

---

**Note 1)** 10FA and 10FB types have the same L1 to L5 dimensions, and the only difference is the number of poles of the connector. See page 6 for the pin arrangement.

**Note 2)** For manifold dimensions including elbow fitting, see page 11.
3 Port Solenoid Valve/D-sub Connector
Plug-in Connector Type Manifold Series VV100

VV100-10FD2-2a

When equipped with switch
ON OFF
ON OFF

Approx. 300

Applicable tubing O.D: ø2
ø4
ø1/8”
ø5/32”

When equipped with switch

Applicable tubing O.D: ø2
ø4
ø1/8”
ø5/32”

Thread depth 4.8, hole depth 7.4
(For direct mounting)
4 x No. 10-32 UNF if the
mounting option “N” is selected

Note 1) 10FA and 10FB types have the same L1
and L2 dimensions, and the only difference
is the number of poles of the connector.
See page 6 for the pin arrangement.

Note 2) For manifold dimensions including elbow
fitting, see page 11.

Note 3) As the distance between the block end to
the thread is 2.5 mm, the screw depth
should be 5 to 7 mm.

L1 Dimensions

<table>
<thead>
<tr>
<th>Stations</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1</td>
<td>34.2</td>
<td>44.4</td>
<td>54.6</td>
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<td>95.4</td>
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<td>115.8</td>
<td>126</td>
<td>136.2</td>
<td>146.4</td>
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<tr>
<td>L2</td>
<td>20.4</td>
<td>30.6</td>
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<td>91.8</td>
<td>102</td>
<td>112.2</td>
<td>122.4</td>
<td>132.6</td>
</tr>
</tbody>
</table>
Series VV100

Dimensions

VV100-10F\[D2-(Stations)]1-□□□2

Bracket option: F1 (For side ported)

- One-touch fitting
- (Pitch) \(P = 10.2\) mm

Bracket option: F2 (For bottom ported)

- One-touch fitting
- (Pitch) \(P = 10.2\) mm

If the fittings are mounted on side:

- One-touch fitting
- (2a, 2b port)

Applicable tubing O.D: ø2, ø4, ø1/8", ø5/32" for F1

- One-touch fitting
- (2a, 2b port)

Applicable tubing O.D: ø4, ø6, ø5/32", ø1/4" for F2

Note 1) 10FA and 10FB types have the same L1 to L3 dimensions, and the only difference is the number of poles of the connector. See page 6 for the pin arrangement.

Note 2) For manifold dimensions including elbow fitting, see page 11.

<table>
<thead>
<tr>
<th>L: Dimensions</th>
<th>in Stations</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1</td>
<td>34.2 44.4 54.6 64.8 75 85.2 95.4 105.6 115.8 126 136.2 146.4</td>
</tr>
<tr>
<td>L2</td>
<td>42.2 52.4 62.6 72.8 83 93.2 103.4 113.6 123.8 134 144.2 154.4</td>
</tr>
<tr>
<td>L3</td>
<td>50.2 60.4 70.6 80.8 91 101.2 111.4 121.6 131.8 142 152.2 162.4</td>
</tr>
</tbody>
</table>

Note: Approved
3 Port Solenoid Valve/D-sub Connector
Plug-in Connector Type Manifold Series VV100

VV100-10FAD2-Station U, L

4 x M3 x 0.5 (Pitch) P = 10.2
Thread depth 4.8, hole depth 7
(For direct mounting)
4 x No. 10-32 UNF if the mounting option "N" is selected
Note) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.

One-touch fitting (2b port)
Applicable tubing O/D: ø2 ø4 ø5/32" ø1/8"

One-touch fitting (2a port)
Applicable tubing O/D: ø2 ø4 ø5/32" ø1/8"

If the fittings are mounted on side.

Light/surge voltage suppressor
SOL.a: Orange
SOL.b: Green

Note) If the inch-size lock bracket screw (No. 4-40 UNC) is needed, the port size of air SUP/EXH block should also be inch size (straight only).

Approved
Approved
3 Port Solenoid Valve

Series VV100

Non Plug-in Individual Wiring Manifold

How to Order Manifold

**Valve stations**

Symbol: Station

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Stations</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>1 station</td>
</tr>
<tr>
<td>12</td>
<td>12 stations</td>
</tr>
</tbody>
</table>

**SUP/EXH block fitting entry direction**

- Standard (same direction as the cylinder ports)
- Side

**SUP/EXH block port size**

- ø4 one-touch fitting (Straight)
- ø6 one-touch fitting (Straight)
- ø4 elbow fitting (Upward entry)
- ø6 elbow fitting (Upward entry)
- ø4 elbow fitting (Downward entry)
- ø6 elbow fitting (Downward entry)

**Mounting option**

- Nil
- With mounting nut M3 x 0.5

**Mounting**

- With bracket (Standard)
- With bracket (Port downward)

**Note**

If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P) port.

How to Order Valve Manifold Assembly

**Ordering example (VV100-10-□)**

Double solenoid (24 VDC)
VV110N-D5MZ-C4 (5 sets)

**SUP/EXH block port size**

**One-touch fitting (Metric size)**

- C4 ø4 one-touch fitting (Straight)
- C6 ø6 one-touch fitting (Straight)
- L4 ø4 elbow fitting (Upward entry)
- L6 ø6 elbow fitting (Upward entry)
- B4 ø4 elbow fitting (Downward entry)
- B6 ø6 elbow fitting (Downward entry)

**One-touch fitting (Inch size)**

- N3 ø5/32” one-touch fitting (Straight)
- N7 ø1/4” one-touch fitting (Straight)

*The valve arrangement is numbered as the 1st station from D side.*

*Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing.*
How to Order Valve Dedicated for Non Plug-in Individual Wiring

**Type of actuation**
- 1: Normally closed (N.C.)
- 2: Normally open (N.O.)

- Normally closed and normally open type cannot be mounted on the same manifold.

**Coil specification**
- Standard
- T: With power saving circuit (Continuous duty type)

- Be certain to select “with power saving circuit” when the solenoid valve will be energized continuously for long periods of time.

**Number of solenoids**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>1 pc. (Single solenoid)</td>
</tr>
<tr>
<td>D</td>
<td>2 pcs. (Double solenoid)</td>
</tr>
</tbody>
</table>

**Rated voltage**
- 5: 24 VDC
- 6: 12 VDC

**Connector entry**
- M: Individual wiring, With lead wire
  - Length 300 mm
- MN: Individual wiring, Without lead wire
  - (With connector, socket)
- MO: Individual wiring, Without connector
  - Without linkage printed circuit board

**Common Specification**
- +COM.
- –COM.
- Nil

- N

**2a/2b fitting port size**
- Straight fitting (Metric size)
  - C2: ø2 one-touch fitting
  - C4: ø4 one-touch fitting
- (Inch size)
  - N1: ø1/8" one-touch fitting
  - N3: ø5/32" one-touch fitting

- Elbow fitting (Upward entry) (Metric size)
  - L2: ø2 one-touch fitting
  - L4: ø4 one-touch fitting
- (Inch size)
  - LN1: ø1/8" one-touch fitting
  - LN3: ø5/32" one-touch fitting

- Elbow fitting (Downward entry) (Metric size)
  - B2: ø2 one-touch fitting
  - B4: ø4 one-touch fitting
- (Inch size)
  - BN1: ø1/8" one-touch fitting
  - BN3: ø5/32" one-touch fitting

**Light/surge voltage suppressor**
- Z: With light/surge voltage suppressor

**Specifications**
- Number of solenoids
- Symbol: S (1 pc.), D (2 pcs.)

- **Symbol**
- **Specifications**
- **S** (Single solenoid)
- **D** (Double solenoid)

- **Common Specification**
- +COM.
- –COM.
- Nil
- N

- **Approved**
- **Approved**

* When ordering a connector assembly separately, see back pages 6 and 7.
Series VV100

Dimensions

<table>
<thead>
<tr>
<th>L1</th>
<th>Stations</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1</td>
<td>1</td>
</tr>
<tr>
<td>----</td>
<td>-----</td>
</tr>
<tr>
<td>L1</td>
<td>34.2</td>
</tr>
<tr>
<td>L2</td>
<td>20.4</td>
</tr>
</tbody>
</table>

One-touch fitting

1 (P), 3 (E) port
Applicable tubing O.D: ø4, ø5/32", ø1/4" if the fittings are mounted on side.

Approx. 300 (Lead wire length)

Note 1) For manifold dimensions including elbow fitting, see page 11.
Note 2) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.
3 Port Solenoid Valve

Non Plug-in
Individual Wiring Manifold Series VV100

VV100-10-Station

Bracket option: F1 (For side ported)
Bracket for side ported

Bracket option: F2 (For bottom ported)
Bracket for bottom ported

One-touch fitting
(Pitch) P = 10.2

Applicable tubing O.D: ø2 ø4 ø5/32" ø1/4"

If the fittings are mounted on side.

Applicable tubing O.D: ø2 ø4 ø1/8" ø5/32"

4 x M3 for mounting (Bracket)

Note) For manifold dimensions including elbow fitting, see page 11.

Light/surge voltage suppressor
SOL.a: Orange
SOL.b: Green

Solenoid No. --

L1 Dimensions

<table>
<thead>
<tr>
<th>L1</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
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<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1</td>
<td>34.2</td>
<td>44.4</td>
<td>54.6</td>
<td>64.8</td>
<td>75</td>
<td>85.2</td>
<td>95.4</td>
<td>105.6</td>
<td>115.8</td>
<td>126</td>
<td>136.2</td>
<td>146.4</td>
</tr>
<tr>
<td>L2</td>
<td>42.2</td>
<td>52.4</td>
<td>62.6</td>
<td>72.8</td>
<td>85</td>
<td>93.2</td>
<td>103.4</td>
<td>113.6</td>
<td>123.8</td>
<td>134</td>
<td>144.2</td>
<td>154.4</td>
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<tr>
<td>L3</td>
<td>50.2</td>
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<td>70.6</td>
<td>80.8</td>
<td>91</td>
<td>101.2</td>
<td>111.4</td>
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<td>142</td>
<td>152.2</td>
<td>162.4</td>
</tr>
</tbody>
</table>

Approved

Approved
**Series VV100**

**Manifold Exploded View**

---

**Connector Block Assembly Part No.**

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Part no.</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Connector block assembly (For plug-in)</td>
<td>V100-192-2A-15</td>
<td>Refer to Connector Block Assembly Part No. table.</td>
</tr>
<tr>
<td>2</td>
<td>SUP/EXH end block assembly (Common for plug-in and non plug-in types) &amp; Fitting entry direction: Standard</td>
<td>V100-193-1A-15</td>
<td>(Metric size)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-2A-15</td>
<td>Metric size (M3)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-3A-15</td>
<td>Metric size (M3)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-4A-15</td>
<td>Metric size (M3)</td>
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<tr>
<td></td>
<td></td>
<td>V100-193-1A-15</td>
<td>Inch size (No. 10-32 UNF)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-2A-15</td>
<td>Inch size (No. 10-32 UNF)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-3A-15</td>
<td>Inch size (No. 10-32 UNF)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-193-4A-15</td>
<td>Inch size (No. 10-32 UNF)</td>
</tr>
<tr>
<td>3</td>
<td>End block assembly (For non plug-in)</td>
<td>V100-199-1A</td>
<td>Metric size (M3)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V100-199-2A</td>
<td>Inch size (No. 10-32 UNF)</td>
</tr>
<tr>
<td>4</td>
<td>Tension bolt (With hexagon nut)</td>
<td>V100-202-2A</td>
<td>Stations (1 to 12) 2 pcs./set</td>
</tr>
</tbody>
</table>

Note: If a bracket is intended to be mounted, select 1 Connector block assembly, 2 SUP/EXH end block assembly 1A or 3A, and 3 End block assembly 1A with mounting nut (Metric size: M3).

---

**Connector entry direction/Mounting nut thread type**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Thread type</th>
<th>Connector entry direction</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Metric size (M3)</td>
<td>Lateral</td>
</tr>
<tr>
<td>2</td>
<td>Inch size (No. 10-32 UNF)</td>
<td>Lateral</td>
</tr>
<tr>
<td>3</td>
<td>Metric size (M3)</td>
<td>Upward</td>
</tr>
<tr>
<td>4</td>
<td>Inch size (No. 10-32 UNF)</td>
<td>Upward</td>
</tr>
</tbody>
</table>

**Lock bracket thread type**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Thread type</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Metric size (M2.6)</td>
<td>Nil</td>
</tr>
<tr>
<td>U</td>
<td>Inch size (No. 4-40 UNC)</td>
<td>Nil</td>
</tr>
</tbody>
</table>
### Manifold Options

**Bracket Assembly**

- **V100-198-1A (For side ported)**
  - Common for upward/lateral connectors

- **V100-198-3A (For bottom ported)**
  - For lateral connector

- **V100-198-4A (For bottom ported)**
  - For upward connector

*The screws (M3) with which the bracket is mounted on the manifold are included.

**Bracket Mounting Procedure**

- **<For side ported>**

  1. Fit the bracket to the groove at the connector block (end block).
  2. Tighten the screws (Tightening torque M3: 0.6 N·m).

- **<For bottom ported>**

  Tighten the screws (Tightening torque M3: 0.6 N·m).

**Note:** The bracket can be mounted on the block with the mounting nut (Metric size: M3) only. It cannot be mounted on the block with inch-size mounting nut (No. 10-32 UNF).
Series VV100

Manifold Options

Mounting Example

**Manifold direct mounting**

SUP/EXH block fitting entry direction: Standard

---

**SUP/EXH block fitting entry direction: Side**

---

Bracket mounting (For bottom ported)

**Upward connector**

---

**Lateral connector**

---

Panel fitting dimensions/Mounting hole dimensions

**M3 thread through hole**

No. 10-32UNF (Inch size)

<table>
<thead>
<tr>
<th>Station</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
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<th>10</th>
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</tr>
</thead>
<tbody>
<tr>
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<td>20.4</td>
<td>30.6</td>
<td>40.8</td>
<td>51</td>
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<td>81.6</td>
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<td>112.2</td>
<td>122.4</td>
<td>132.6</td>
</tr>
<tr>
<td>L2</td>
<td>22.2</td>
<td>32.4</td>
<td>42.6</td>
<td>52.8</td>
<td>63</td>
<td>73.2</td>
<td>83.4</td>
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<td>103.8</td>
<td>114</td>
<td>124.2</td>
<td>134.4</td>
</tr>
</tbody>
</table>

---

Panel fitting dimensions/Mounting hole dimensions

**M3 x 0.5 recommended**

<table>
<thead>
<tr>
<th>Station</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
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<th>7</th>
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<th>12</th>
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</thead>
<tbody>
<tr>
<td>L1</td>
<td>61.2</td>
<td>71.4</td>
<td>81.6</td>
<td>91.8</td>
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<td>L2</td>
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<td>46.2</td>
<td>56.4</td>
<td>66.6</td>
<td>76.8</td>
<td>87</td>
<td>97.2</td>
<td>107.4</td>
<td>117.6</td>
<td>127.8</td>
<td>138</td>
<td>148.2</td>
</tr>
</tbody>
</table>
**3 Port Solenoid Valve**

**Non Plug-in Individual Wiring Manifold Series VV100**

### Manifold Options

**D-sub connector cable assembly**

For 15 pins  V100-DS15-□□□□ (N)

For 26 pins  V100-DS26-□□□□ (N)

### D-sub Connector Cable Assembly

<table>
<thead>
<tr>
<th>Cable length L</th>
<th>Assembly part no.</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5 m</td>
<td>V100-DS15-015(N)</td>
<td></td>
</tr>
<tr>
<td>3 m</td>
<td>V100-DS15-030(N)</td>
<td></td>
</tr>
<tr>
<td>5 m</td>
<td>V100-DS15-050(N)</td>
<td></td>
</tr>
</tbody>
</table>

Cable 15 cores X23AWG

<table>
<thead>
<tr>
<th>Cable length L</th>
<th>Assembly part no.</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5 m</td>
<td>V100-DS26-015(N)</td>
<td></td>
</tr>
<tr>
<td>3 m</td>
<td>V100-DS26-030(N)</td>
<td></td>
</tr>
<tr>
<td>5 m</td>
<td>V100-DS26-050(N)</td>
<td></td>
</tr>
</tbody>
</table>

Cable 26 cores X23AWG

**D-sub Connector Cable Assembly**

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Lead wire color</th>
<th>Dot marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Black</td>
<td>None</td>
</tr>
<tr>
<td>2</td>
<td>Brown</td>
<td>None</td>
</tr>
<tr>
<td>3</td>
<td>Red</td>
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<td>4</td>
<td>Orange</td>
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<td>6</td>
<td>Pink</td>
<td>None</td>
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<td>7</td>
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<td>None</td>
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<tr>
<td>8</td>
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<td>White</td>
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<tr>
<td>9</td>
<td>Gray</td>
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<td>12</td>
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<td>14</td>
<td>Yellow</td>
<td>Black</td>
</tr>
<tr>
<td>15</td>
<td>Pink</td>
<td>Black</td>
</tr>
</tbody>
</table>

**Electric Characteristics**

- Conductor resistance: Ω/km, 20°C 65 or less
- Withstand pressure: V, 1 min, AC 1000
- Insulation resistance: MΩ/km, 20°C 5 or more

*The minimum bending radius for D-sub connector cables is 20 mm.*

---

**Item Characteristics**

<table>
<thead>
<tr>
<th>Item</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conductor resistance</td>
<td>Ω/km, 20°C</td>
</tr>
<tr>
<td>Withstand pressure</td>
<td>V, 1 min, AC</td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>MΩ/km, 20°C</td>
</tr>
</tbody>
</table>

---

**Approved**

1.5 m  V100-DS15-015(N)
3 m  V100-DS15-030(N)
5 m  V100-DS15-050(N)
1.5 m  V100-DS26-015(N)
3 m  V100-DS26-030(N)
5 m  V100-DS26-050(N)
Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), Japan Industrial Standards (JIS)*1 and other safety regulations*2.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
    ISO 4413: Hydraulic fluid power – General rules relating to systems.
    IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
    JIS B 8370: General rules for pneumatic equipment.
    JIS B 8361: General rules for hydraulic equipment.
    JIS B 9960-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
    etc.

*2) Labor Safety and Sanitation Law, etc.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results.
   The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
   The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Attention: Operator error could result in injury or equipment damage.
Warning: Operator error could result in serious injury or loss of life.
Danger: In extreme conditions, there is a possibility of serious injury or loss of life.

Back page 1
Safety Instructions

⚠️ Caution

The product is provided for use in manufacturing industries.
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract
if necessary. If anything is unclear, contact your nearest sales branch.

Limited Warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited Warranty and Disclaimer” and “Compliance
Requirements”. Read and accept them before using the product.

Limited Warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is deliv-
ered.∗3) Also, the product may have specified durability, running distance or replacement parts. Please
consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility,
a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage
incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers
noted in the specified catalog for the particular products.
   ∗3) Vacuum pads are excluded from this 1 year warranty.
   A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
   Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the
deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

When the product is exported, strictly follow the laws required by the Ministry of Economy, Trade
and Industry (Foreign Exchange and Foreign Trade Control Law).
With non-polar type solenoid valves, at times of sudden interruption of the loading power supply, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and the solenoid valve in a deenergized state may switch over (see Figure 1). When installing a breaker circuit for the loading power supply, consider using a solenoid valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see Figure 2).

If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energized continuously, be sure to use the “Continuous duty type” with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighboring stations are simultaneously energized continuously for long periods of time, or if the a and b sides are simultaneously energized continuously for long periods of time. Be very careful in such cases.
Series VV100
Specific Product Precautions 2

Be sure to read this before handling. Refer to back pages 1 and 2 for Safety Instructions, “Handling Precautions for SMC Products” (M-E03-3) for 3 Port Solenoid Valve Precautions.

Caution

With Power Saving Circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (V1L501320T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

Electric circuit diagram (with power saving circuit)

Positive common, single solenoid

Negative common, single solenoid

With the circuit above, the current consumption, when holding, is reduced to save energy. Refer to the electric wave data below.

Power waveform of power saving type (V1L501320T)

- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 V DC specification. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

Light Indication

When equipped with light/surge voltage suppressor, the light window turns orange when solenoid a is energized, and it turns green when solenoid b is energized.

Working Principle

Continuous Duty

Fitting Replacement

Caution

By replacing a valve’s fitting, it is possible to change the port size of the 2a, 2b, 1(P), and 3(E) ports. When replacing it, pull out the fitting after removing the clip or the plate with a flat head screwdriver, etc. To mount a new fitting, insert it into place and then fully reinsert the clip or the plate.

One-touch Fitting Part No.

Part no. Port size Port no.
KJH02-C1 ø2 one-touch fitting (Straight)
KJH04-C1 ø4 one-touch fitting (Straight)
KJL02-C1 ø2 one-touch fitting (Elbow)
KJL04-C1-N ø4 one-touch fitting (Long elbow)
KJW02-C1 ø2 one-touch fitting (Long elbow)
KJW04-C1-N ø4 one-touch fitting (Straight)
VVQ1000-50A-C4 ø6 one-touch fitting (Straight)
VVQ1000-50A-C6 ø6 one-touch fitting (Elbow)
SVQ1000-73-1A-L4 ø6 one-touch fitting (Long elbow)
SVQ1000-73-1A-L6 ø6 one-touch fitting (Long elbow)
SVQ1000-73-2A-L4 ø6 one-touch fitting (Long elbow)
SVQ1000-73-2A-L6 ø6 one-touch fitting (Long elbow)

Part no. Port size Port no.
KJH01-C1 ø2 one-touch fitting (Straight)
KJH03-C1 ø4 one-touch fitting (Straight)
VVQ1000-50A-N3 ø6 one-touch fitting (Straight)
VVQ1000-50A-N7 ø6 one-touch fitting (Elbow)

Note 1) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.
Note 2) When removing a straight fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P-L52408/L52408) to the one-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.
Note 3) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.
Note 4) While inserting a tubing into an elbow fitting, hold the main body of the assembly by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air leakage or damage.
Series VV100
Specific Product Precautions 3

Be sure to read this before handling.
Refer to back pages 1 and 2 for Safety Instructions, “Handling Precautions for SMC Products” (M-E03-3) for 3 Port Solenoid Valve Precautions.

<table>
<thead>
<tr>
<th>One-touch Fittings</th>
</tr>
</thead>
</table>

**Caution**

1. Tube attachment/detachment for one-touch fittings

1) Attaching of tubing

(1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, there is the danger that the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage. Also allow some extra length in the tube.

(2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.

(3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

2) Detaching of tubing

(1) The 2a and 2b ports use the KJ series, so the tube can be removed by pressing on part of the release button. However, for the 1(P) and 3(E) ports, press the release button evenly as before.

Hold down part of the release button with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

(2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.

(3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

<table>
<thead>
<tr>
<th>Other Tubing Brands</th>
</tr>
</thead>
</table>

**Caution**

1. When using tube other than SMC brand, confirm the following specifications are satisfied with respect to the outside diameter tolerance of the tube.

1) Nylon tubing within ±0.1 mm
2) Soft nylon tubing within ±0.1 mm
3) Polyurethane tubing within ±0.15 mm, within –0.2 mm

Do not use tubing which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other troubles, such as air leakage or the tube pulling out after connection.

<table>
<thead>
<tr>
<th>How to Use Plug Connector</th>
</tr>
</thead>
</table>

**Caution**

When attaching and detaching a connector, first shut off the electric power and the air supply. Also, crimp the lead wires and sockets securely.

1. Attaching and detaching connectors

   • To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
   • To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.

2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Crimping tool: Model no. DXT170-75-1)

- Core wire crimping area
- Crimping area
- Core wire
- Lead wire
- Insulation

0.2 to 0.33 mm²
Max. cover diameter: ø1.7 mm
Caution

3. Attaching and detaching lead wires with sockets

• Attaching
  Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

• Detaching
  To detach a socket from a connector, pull out the lead wire while pressing the socket’s hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.

<Positive common>

<table>
<thead>
<tr>
<th>Single solenoid</th>
<th>Double solenoid</th>
</tr>
</thead>
<tbody>
<tr>
<td>(A: +)</td>
<td>(B: +)</td>
</tr>
<tr>
<td>(C: +)</td>
<td>(N: Unused)</td>
</tr>
<tr>
<td>(N: Unused)</td>
<td>(C: +)</td>
</tr>
</tbody>
</table>

<Negative common>

<table>
<thead>
<tr>
<th>Single solenoid</th>
<th>Double solenoid</th>
</tr>
</thead>
<tbody>
<tr>
<td>(A: +)</td>
<td>(B: +)</td>
</tr>
<tr>
<td>(C: +)</td>
<td>(N: Unused)</td>
</tr>
<tr>
<td>(N: Unused)</td>
<td>(C: +)</td>
</tr>
</tbody>
</table>

Caution

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

<table>
<thead>
<tr>
<th>Connector Assembly Part No.</th>
<th>For single solenoid</th>
<th>For double solenoid</th>
</tr>
</thead>
<tbody>
<tr>
<td>SJ3000-46-S-</td>
<td>SJ3000-46-D-</td>
<td></td>
</tr>
<tr>
<td>(for positive common)</td>
<td>(for positive common)</td>
<td></td>
</tr>
<tr>
<td>SJ3000-47-S-</td>
<td>SJ3000-47-D-</td>
<td></td>
</tr>
<tr>
<td>(for negative common)</td>
<td>(for negative common)</td>
<td></td>
</tr>
</tbody>
</table>

For single solenoid: SJ3000-46-S- (for positive/negative common) (Connector, Socket x 2 pcs. only)

For double solenoid: SJ3000-46-D- (for positive/negative common) (Connector, Socket x 3 pcs. only)

How to Order

Include the connector assembly part number together with the part number for the plug connector’s solenoid valve without connector.

(Example) In case of lead wire length 2000 mm and positive common V110N-D5MOZ-C4 SJ3000-46-D-20

Note) In case of negative common, the lead wire changes from red to yellow.

For single solenoid: SJ3000-46-S-N (positive/negative common) (Connector, Socket x 2 pcs. only)

For double solenoid: SJ3000-46-D-N (positive/negative common) (Connector, Socket x 3 pcs. only)
Common wiring

Insert the socket into the connector of the neighboring solenoid valve.

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

(Example)

- VV100-10-04U1-C6 1 set
- V110N-SSMOZ-C4 2 sets
- V110N-DSMOZ-C4 2 sets
- SJ3000-46-B 1 set (Connector assembly for single solenoid)
- SJ3000-46-SC 1 set (Connector assembly for single solenoid) (for junction common)
- SJ3000-46-DC 2 sets (Connector assembly for double solenoid) (for junction common)

Note) In case of negative common, the lead wire changes from red to yellow.

Wiring Procedure for Connector Assembly (for Junction Common)

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, refer to "How to Use Plug Connector" on the back page 6.

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Safety Instructions
Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

Approved
Approved