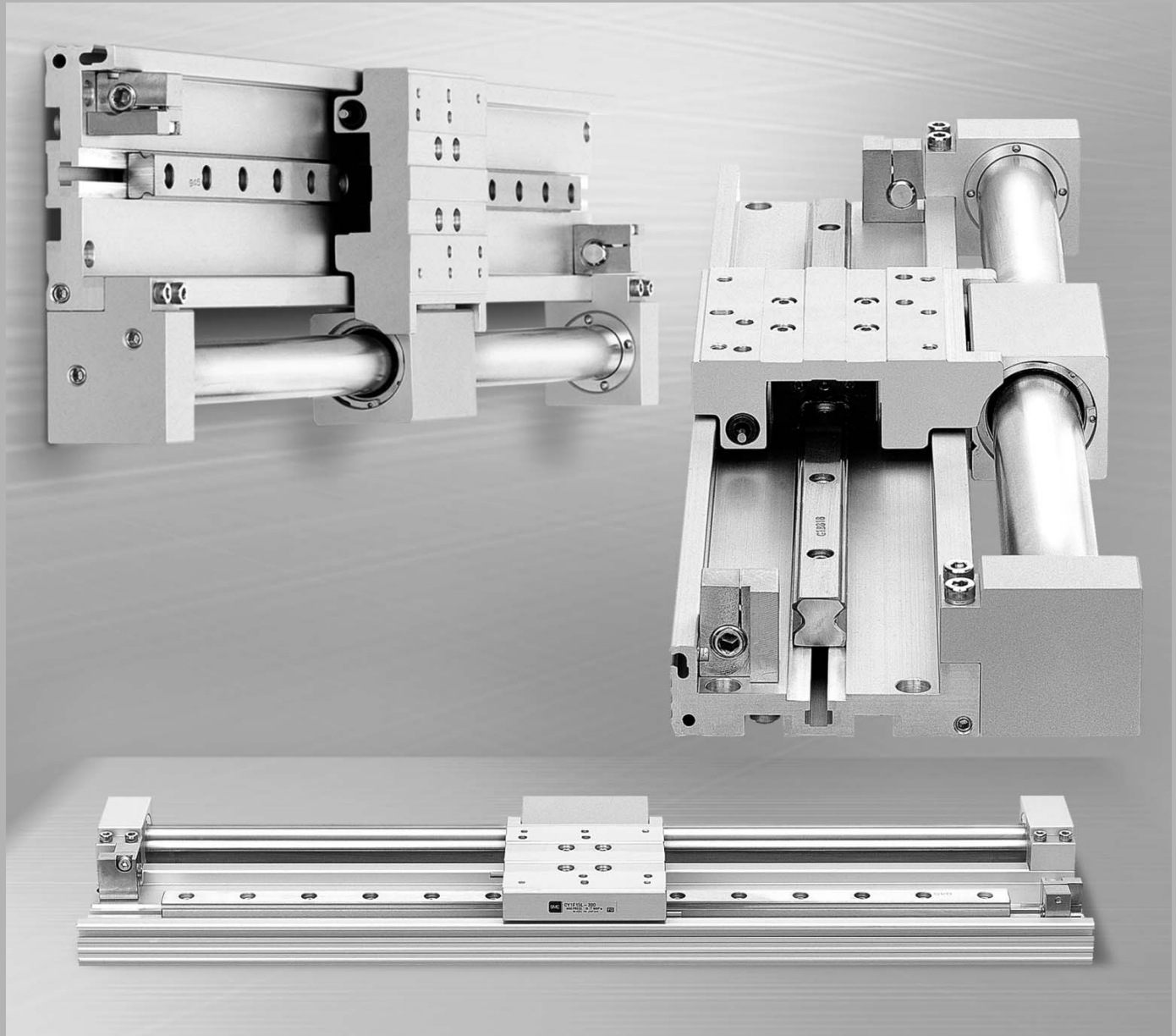


Magnetically Coupled Rodless Cylinder Low Profile Guide Type

Series *CY1F*

ø10, ø15, ø25



MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

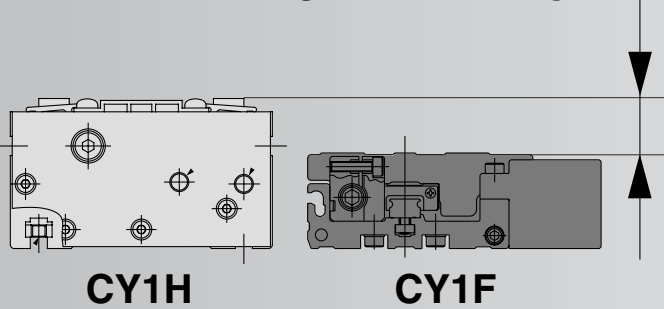
Data

New Series of magnetically coupled rodless cylinder
featuring compact and low profile design.

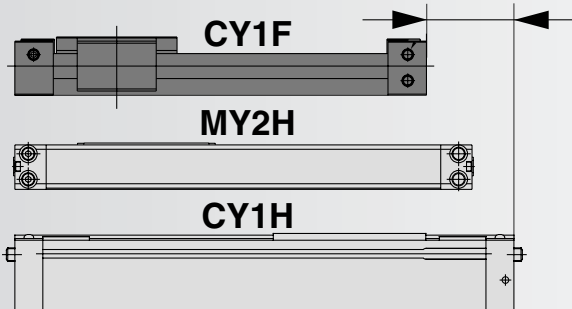
New Series of magnetically coupled rodless With reduced mounting height and overall length,

cylinder featuring compact and low profile design.
small workpieces can be transferred with high precision.

Low profile
Height reduced by 29%



Compact body
Overall length reduced by 31%



Lightweight
Weight reduced by 50%

Series	ø10	ø15	ø25
CY1F	0.7	1.1	2.5
CY1H	1.0	2.2	4.6
MY2H	—	1.3	3.2

*For 100 mm stroke cylinder

Series	ø10	ø15	ø25
CY1F	28	34	46
CY1H	39.5	46	63

Series	ø10	ø15	ø25
CY1F	198	205	240
CY1H	225	294	350
MY2H	—	260	310

*For 100mm stroke cylinder

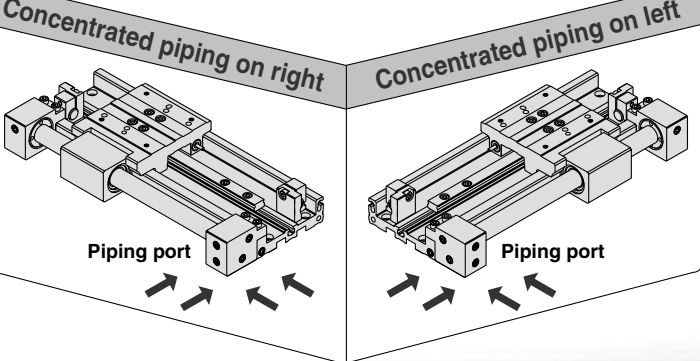
Overall length reduced by 22% compared to Series MY2H

Available bore sizes ø10, 15, 25

Model	Bore size (mm)	Standard stroke (mm)											Maximum stroke	Cushion	Piping directions
		50	100	150	200	250	300	350	400	450	500	550	600		
CY1F	10	●	●	●	●	●	●	●	●	●	●	●	500	Built-in shock absorber	Concentrated piping on right Concentrated piping on left
	15	●	●	●	●	●	●	●	●	●	●	●	750		
	25	●	●	●	●	●	●	●	●	●	●	●	1200		

Magnetically coupled rodless cylinder: Low profile guide
Series CY1F: ø10, ø15, ø25

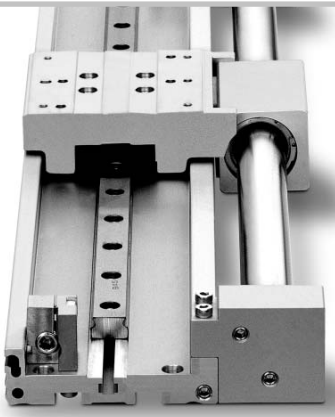
Various concentrated piping ports are available.
Piping port position can be specified using a part number.
3 types of piping screws are available.



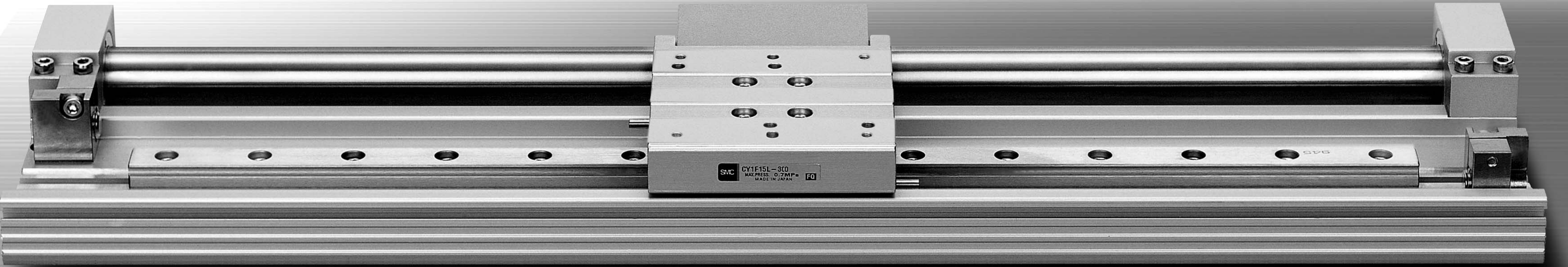
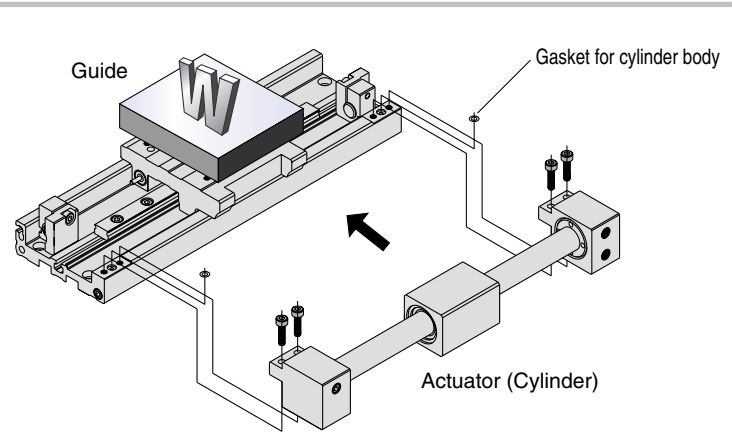
4 types of stroke adjustment are available.

	Left adjustment bolt		Right adjustment bolt	
	Both sides standard type	AL type	AR type	A type
Both sides standard type	-1 mm to 0 mm	-25 mm to 0 mm	-1 mm to 0 mm	-25 mm to 0 mm
AL type	-1 mm to 0 mm	-25 mm to 0 mm	-1 mm to 0 mm	-25 mm to 0 mm
AR type	-1 mm to 0 mm	-25 mm to 0 mm	-1 mm to 0 mm	-25 mm to 0 mm
A type	-1 mm to 0 mm	-25 mm to 0 mm	-1 mm to 0 mm	-25 mm to 0 mm

Accumulated dust on the guide can be removed easily without an end cover.



The cylinder and guide are integrated.
The cylinder portion can be replaced without interfering with the workpiece.



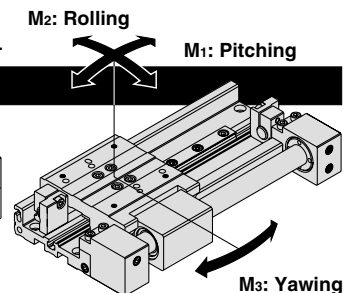
Series CY1F

Model Selection 1

The following are the steps for selection of the series CY1F best suited to your application.

Standards for Tentative Model Selection

Cylinder model	Guide model	Standard for guide selection	Graph for related allowable values
CY1F	High precision guide (Single axis)	Slide table accuracy approx. ± 0.05 mm or less	Refer to page 8-16-7.



Selection Flow Chart

Es: Allowable kinetic energy for intermediate stop by pneumatic circuit (J)
Ps: Operating pressure limit for intermediate stop by external stopper, etc.
 Limit value (MPa)

Pv: Maximum operating pressure in vertical operation (MPa)

mv: Maximum allowable load mass in vertical operation (kg)

α : Load factor

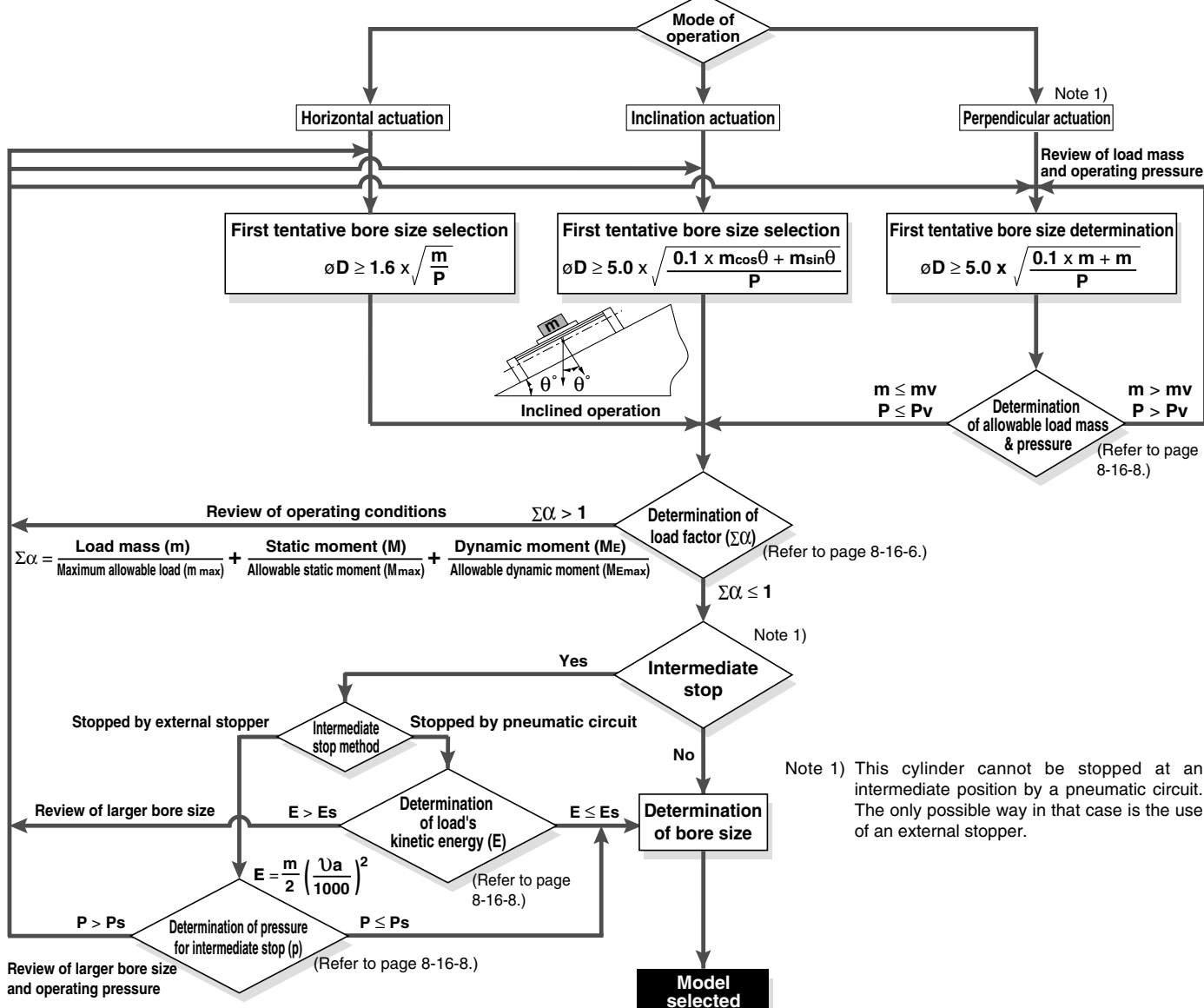
$$\Sigma\alpha = \frac{\text{Load mass (m)}}{\text{Maximum allowable load (m}_{\max})} + \frac{\text{Static moment (M)}}{\text{Allowable static moment (M}_{\max})} + \frac{\text{Dynamic moment (ME)}}{\text{Allowable dynamic moment (ME}_{\max})}$$

E: Load kinetic energy (J)

$$E = \frac{m}{2} \left(\frac{Va}{1000} \right)^2$$

Operating Conditions

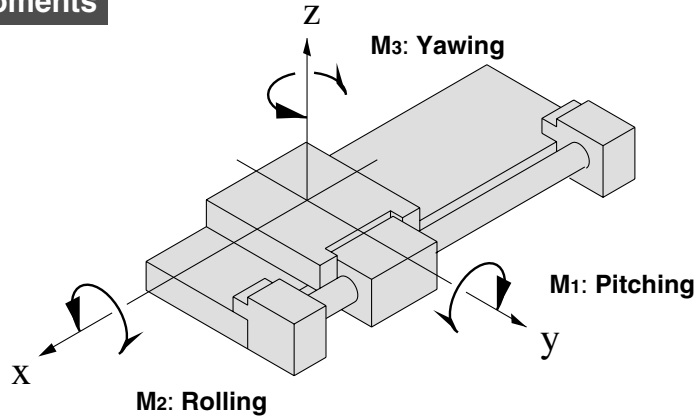
- **m:** Load mass (kg)
- **P:** Operating pressure (MPa)
- **L:** Center of gravity of the workpiece (mm)
- **Mode of operation** (Horizontal, Inclination, Vertical)
- **Va:** Average speed



Types of Moment Applied on Rodless Cylinders

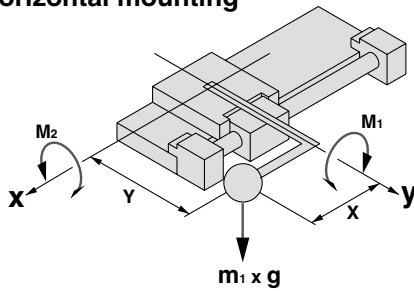
Multiple moments may be generated depending on the mounting orientation load and position of the center of gravity.

Coordinates and Moments

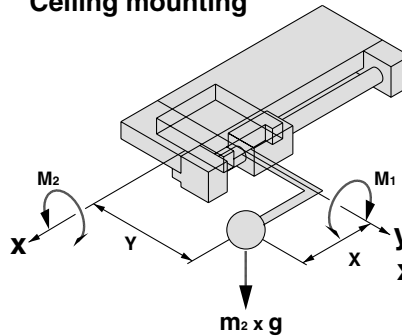


Static Moment

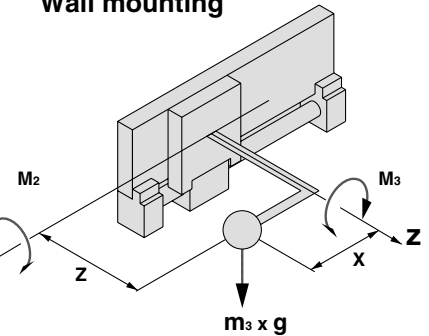
Horizontal mounting



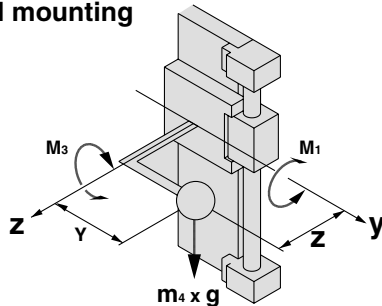
Ceiling mounting



Wall mounting



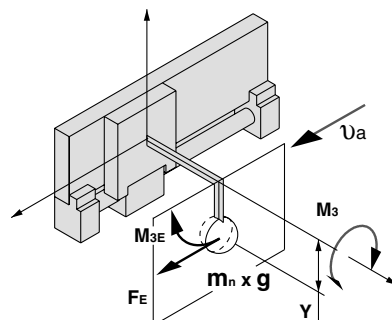
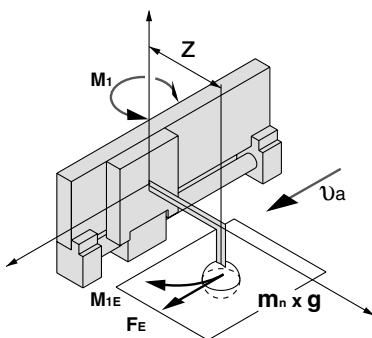
Vertical mounting



g : Gravitational acceleration

Mounting orientation	Horizontal	Ceiling	Wall	Vertical
Static load m	m_1	m_2	m_3	m_4
Static moment				
M_1	$m_1 \times g \times X$	$m_2 \times g \times X$	—	$m_4 \times g \times Z$
M_2	$m_1 \times g \times Y$	$m_2 \times g \times Y$	$m_3 \times g \times Z$	—
M_3	—	—	$m_3 \times g \times X$	$m_4 \times g \times Y$

Dynamic Moment



g : Gravitational acceleration, va : Average speed

Mounting orientation	Horizontal	Ceiling	Wall	Vertical
Dynamic load F_E	$\frac{1.4}{100} \times va \times m_n \times g$			
Dynamic moment				
M_{1E}	$\frac{1}{3} \times F_E \times Z$			
M_{2E}	Dynamic moment M_{2E} is not generated.			
M_{3E}	$\frac{1}{3} \times F_E \times Y$			

Note) Regardless of the mounting orientation, dynamic moment is calculated with the formulas above.

Series CY1F

Maximum Allowable Moment/Maximum Allowable Load

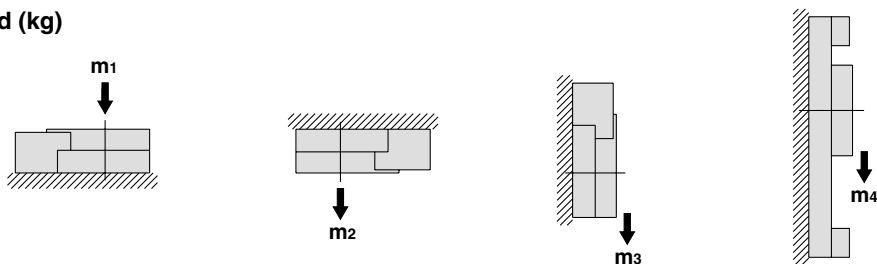
Model	Bore size (mm)	Maximum allowable moment (N-m)			Maximum allowable load (kg)			
		M ₁	M ₂	M ₃	m ₁	m ₂	m ₃	m ₄
CY1F	10	1	2	1	2	2	2	1.4
	15	1.5	3	1.5	5	5	5	2
	25	14	20	14	12	12	12	12

The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum allowable load for a particular piston speed.

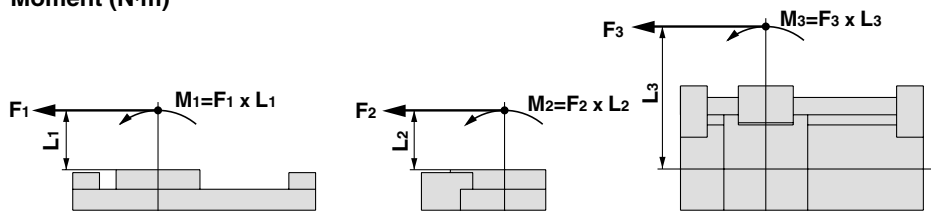
Maximum Allowable Moment

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

Load (kg)



Moment (N-m)



<Calculation guide load factor>

1. Maximum allowable load (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.

* To evaluate, use $\bar{v}_a$ (average speed) for (1) and (2), and v (impact speed $v = 1.4\bar{v}_a$) for (3).

Calculate $m_{\max}$ for (1) from the maximum allowable load graph (m_1, m_2, m_3) and $M_{\max}$ for (2) and (3) from the maximum allowable moment graph (M_1, M_2, M_3).

$$\text{Sum of guide load factors } \Sigma \alpha = \frac{\text{Load mass [m]}}{\text{Maximum allowable load [m}_{\max}\text{]}} + \frac{\text{Static moment [M] }^{\text{Note 1)}}}{\text{Allowable static moment [M}_{\max}\text{]}} + \frac{\text{Dynamic moment [M}_E\text{] }^{\text{Note 2)}}}{\text{Allowable dynamic moment [M}_{E\max}\text{]}} \leq 1$$

Note 1) Moment caused by the load, etc., with cylinder in resting condition.

Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper).

Note 3) Depending on the shape of the workpiece, multiple moments may occur. When this happens, the sum of the load factors ($\Sigma \alpha$) is the total of all such moments.

2. Reference formulas [Dynamic moment at impact]

Use the following formulas to calculate dynamic moment when taking stopper impact into consideration.

m : Load mass (kg)

v : Impact speed (mm/s)

F : Load (N)

L_1 : Distance to the load's center of gravity (m)

F_E : Load equivalent to impact (at impact with stopper) (N)

M_E : Dynamic moment (N-m)

$\bar{v}_a$: Average speed (mm/s)

g : Gravitational acceleration (9.8 m/s²)

M : Static moment (N-m)

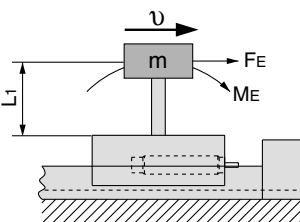
$$v = 1.4\bar{v}_a \text{ (mm/s)} \quad F_E = \frac{1.4}{100} \bar{v}_a \cdot g \cdot m \text{ (Note 4)}$$

$$\therefore M_E = \frac{1}{3} \cdot F_E \cdot L_1 = 0.05\bar{v}_a m L_1 \text{ (N-m) (Note 5)}$$

Note 4) $\frac{1.4}{100} \bar{v}_a$ is a dimensionless coefficient for calculating impact force.

Note 5) Average load coefficient ($= \frac{1}{3}$):

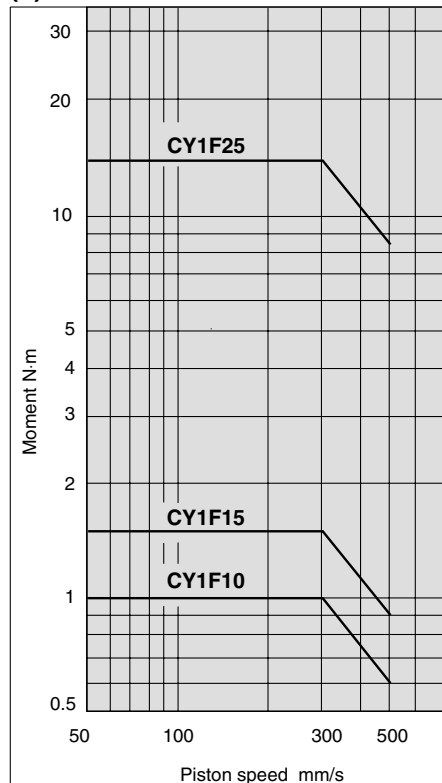
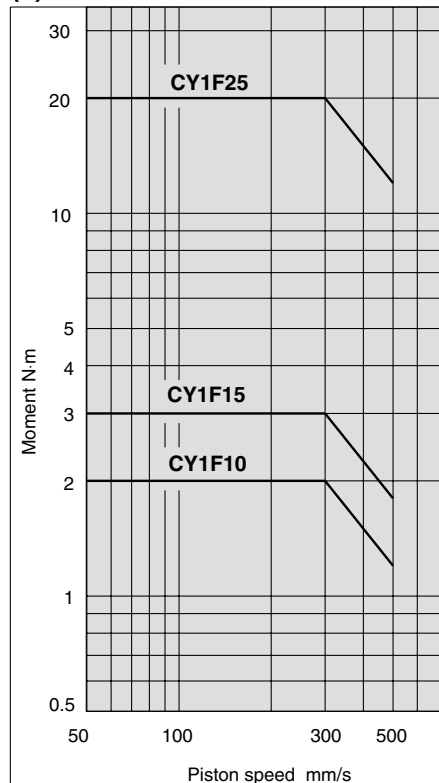
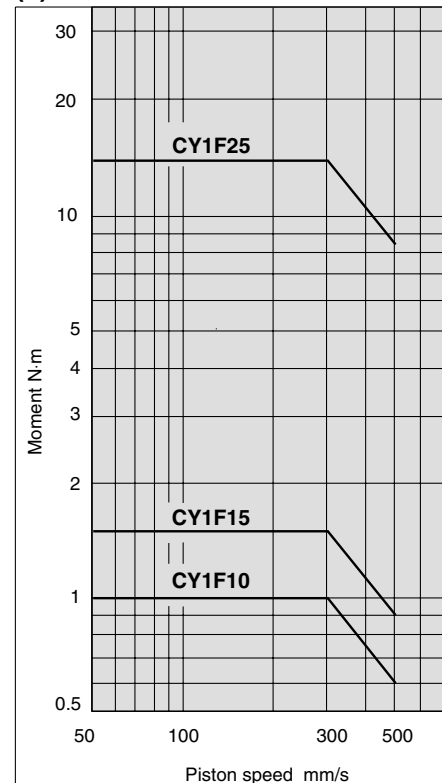
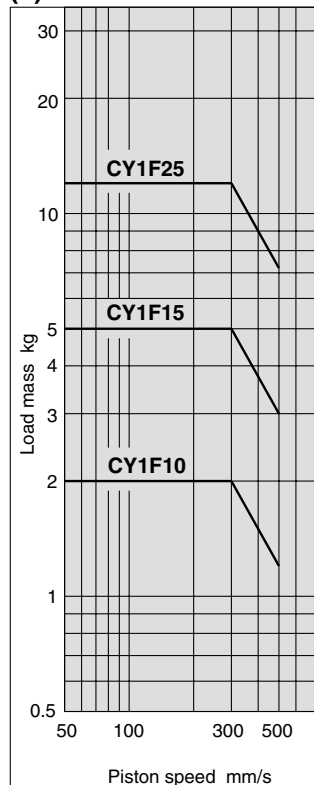
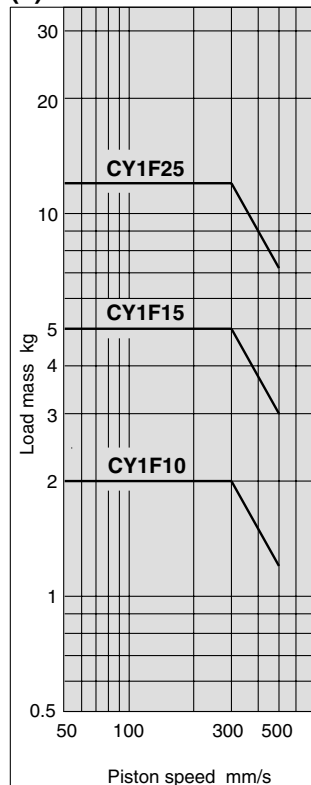
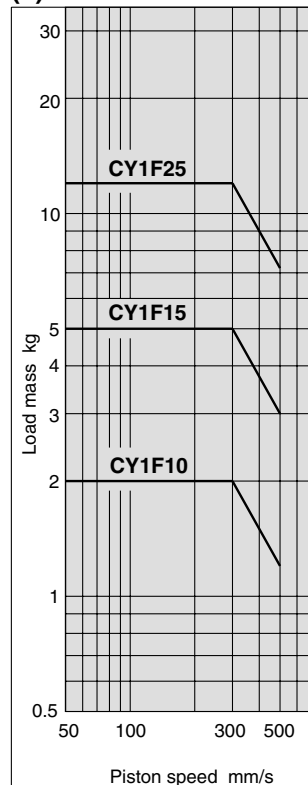
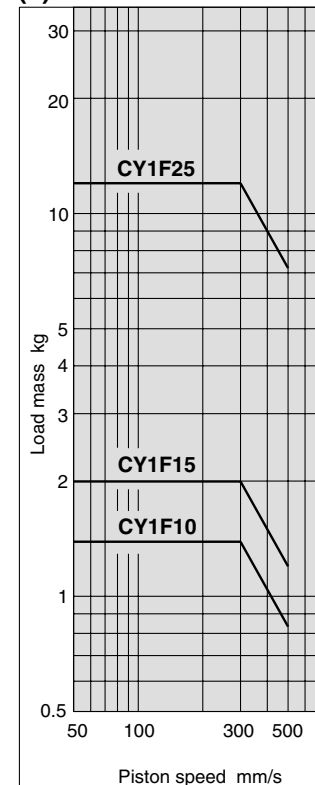
This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.



Maximum Allowable Load

Select the load from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.

3. Refer to page 8-16-9 and 8-16-10 for detailed selection procedures.

(1) CY1F/M₁(2) CY1F/M₂(3) CY1F/M₃MX ☐MTS ☐MY ☐CY ☒MG ☐CX ☐D- ☐-X ☐20- ☐Data ☐(4) CY1F/m₁(5) CY1F/m₂(6) CY1F/m₃(7) CY1F/m₄

Series CY1F

Vertical Actuation

1. Vertical operation

In vertical operation, observe the maximum load mass and the maximum operating pressure shown in the table below to prevent a drop due to slipping off of magnet couplings.

Caution

If the maximum load mass or maximum operating pressure is exceeded, it will cause the magnet coupling to slip off.

Bore size (mm)	Maximum load weight mv (kg)	Maximum operating pressure Pv (MPa)
10	1.4	0.55
15	2.0	0.65
25	12	0.65

Intermediate Stop

1. Intermediate stop by external stopper or stroke adjustment with adjustment bolt.

Observe the maximum pressure limit in the table below in case of intermediate stop by an external stopper or stroke adjustment with the attached adjustment bolt.

Caution

Be careful if the operating pressure limit is exceeded, it will cause the magnet coupling to slip off.

Bore size (mm)	Holding force (N)	Operating pressure limit for intermediate stop Ps (MPa)
10	53.9	0.55
15	137	0.65
25	363	0.65

2. The load is stopped by pneumatic circuit.

Observe the maximum kinetic energy in the table below in case the load is stopped at an intermediate position by a pneumatic circuit. Note that intermediate stop by a pneumatic circuit is not available in vertical operation.

Caution

If the allowable kinetic energy is exceeded, it will cause the magnet coupling to slip off.

Bore size (mm)	Allowable kinetic energy for intermediate stop Es (J)
10	0.03
15	0.13
25	0.45

Series CY1F

Model Selection 2

Selection Calculation

The selection calculation finds the load factors ($\Sigma\alpha_n$) of the items below, where the total (α_n) does not exceed 1.

$$\Sigma\alpha_n = \alpha_1 + \alpha_2 + \alpha_3 \leq 1$$

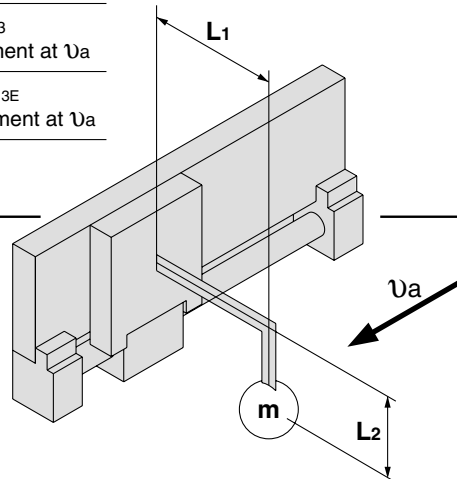
Item	Load factor α_n	Note
1. Maximum load mass	$\alpha_1 = m/m_{\max}$	Review m $m_{\max}$ is the maximum load mass at v_a
2. Static moment	$\alpha_2 = M/M_{\max}$	Review M_1, M_2, M_3 $M_{\max}$ is the allowable moment at v_a
3. Dynamic moment	$\alpha_3 = M_E/M_{E\max}$	Review M_{1E}, M_{2E}, M_{3E} $M_{E\max}$ is the allowable moment at v_a

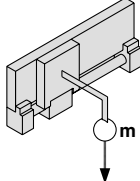
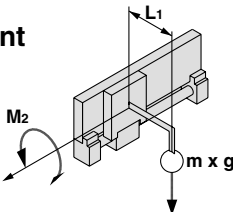
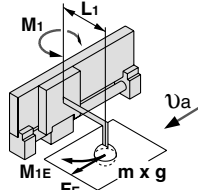
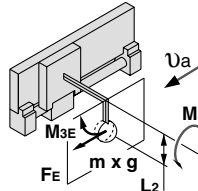
v : Collision speed v_a : Average speed

Calculation Example 1

Operating Conditions

Cylinder: CY1F15
Terminal buffer mechanism: Standard (shock absorber)
Mounting: Wall mounting
Speed (average) : $v_a = 300$ [mm/s]
Load mass: $m = 0.5$ [kg] (excluding weight of arm section)
 $L_1 = 50$ [mm]
 $L_2 = 40$ [mm]



Item	Load factor α_n	Note
1. Load mass 	$\alpha_1 = m/m_{\max}$ $= 0.5/5$ $= 0.1$	Investigate m . Find the value of $m_{\max}$ at 300 mm/s in Graph (6) for m_3 on page 8-16-7.
2. Static moment 	$M_2 = m \times g \times L_1$ $= 0.5 \times 9.8 \times 0.05$ $= 0.245$ [N·m] $\alpha_2 = M_2/M_{2\max}$ $= 0.245/3$ $= 0.082$	Investigate M_2 . M_1 and M_3 are not required because they are not generated. Find the value of $M_{2\max}$ at 300 mm/s in Graph (2).
3. Dynamic moment 	$M_{1E} = 1/3 \times F_E \times L_1$ $(F_E = 1.4/100 \times v_a \times g \times m)$ $= 0.05 \times v_a \times m \times L_1$ $= 0.05 \times 300 \times 0.5 \times 0.05$ $= 0.375$ [N·m] $\alpha_{3A} = M_{1E}/M_{1E\max}$ $= 0.375/1.07$ $= 0.350$	Investigate M_{1E} . Find the collision speed v . $v = 1.4 \times v_a$ $= 1.4 \times 300$ $= 420$ [mm/s] Find the value of $M_{1E\max}$ at 420 mm/s in Graph (1).
	$M_{3E} = 1/3 \times F_E \times L_2$ $(F_E = 1.4/100 \times v_a \times g \times m)$ $= 0.05 \times v_a \times m \times L_2$ $= 0.05 \times 300 \times 0.5 \times 0.04$ $= 0.3$ [N·m] $\alpha_{3B} = M_{3E}/M_{3E\max}$ $= 0.3/1.07$ $= 0.28$	Investigate M_{3E} . From above, find the value of $M_{3E\max}$ at 420 mm/s in Graph (3).

From above,

$$\Sigma\alpha_n = \alpha_1 + \alpha_2 + \alpha_{3A} + \alpha_{3B} = 0.1 + 0.082 + 0.35 + 0.28 = 0.812$$

From $\Sigma\alpha_n = 0.812 \leq 1$, it is applicable.

MX

MTS

MY

CY

MG

CX

D-

-X

20-

Data

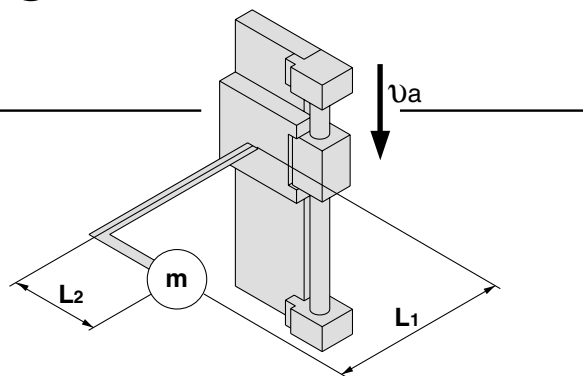
Series CY1F

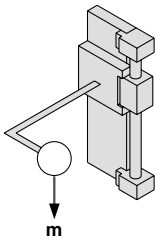
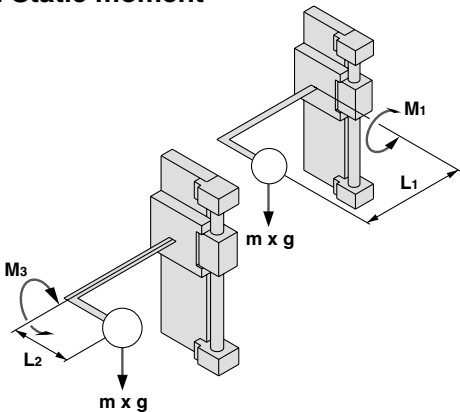
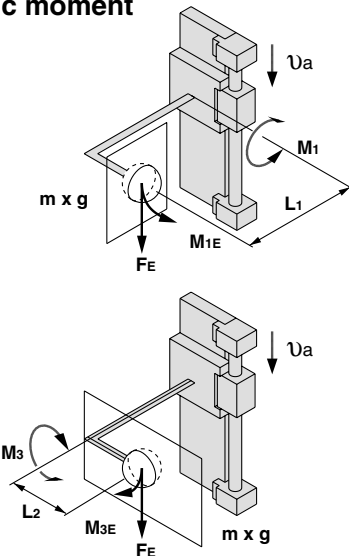
Model Selection 3

Calculation Example 2

Operating Conditions

Cylinder: CY1F25
 Terminal buffer mechanism: Standard (shock absorber)
 Mounting: Vertical mounting
 Speed (average) : $v_a=300$ [mm/s]
 Load mass: $m = 3$ [kg] (excluding weight of arm section)
 $L_1 = 50$ [mm]
 $L_2 = 40$ [mm]



Item	Load factor α_n	Note
1. Load mass 	$\alpha_1 = m/m_{\text{max}}$ $= 3/12$ $= \mathbf{0.25}$	Investigate m . Find the value of m max. at 300 mm/s in Graph (7) for m_3 .
2. Static moment 	$M_1 = m \times g \times L_1$ $= 3 \times 9.8 \times 0.05$ $= 1.47$ [N·m] $\alpha_{2a} = M_1/M_1 \text{ max}$ $= 1.47/14$ $= \mathbf{0.105}$	Investigate M_1 . Find the value of M_2 max. at 300 mm/s in Graph (1).
	$M_3 = m \times g \times L_2$ $= 3 \times 9.8 \times 0.04$ $= 1.176$ [N·m] $\alpha_{2b} = M_3/M_3 \text{ max}$ $= 1.176/14$ $= \mathbf{0.084}$	Investigate M_3 . Find the value of M_3 max. at 300 mm/s in Graph (3).
3. Dynamic moment 	$M_{1E} = 1/3 \times F_E \times L_1$ $(F_E = 1.4/100 \times v_a \times g \times m)$ $= 0.05 \times v_a \times m \times L_1$ $= 0.05 \times 300 \times 3 \times 0.05$ $= 2.25$ [N·m] $\alpha_{3A} = M_{1E}/M_{1E} \text{ max}$ $= 2.25/10$ $= \mathbf{0.225}$	Investigate M_{1E} . Find the collision speed U $U = 1.4 \times v_a$ $= 1.4 \times 300$ $= 420$ [mm/s] Find the value of M_{1E} max. at 420 mm/s in Graph (1).
	$M_{3E} = 0.05 \times v_a \times m \times L_2$ $(F_E = 1.4/100 \times v_a \times g \times m)$ $= 0.05 \times 300 \times 3 \times 0.04$ $= 1.8$ [N·m] $\alpha_{3B} = M_{3E}/M_{3E} \text{ max}$ $= 1.8/10$ $= \mathbf{0.18}$	Investigate M_{3E} . From above, find the value of M_{3E} max. at 420 mm/s in Graph (3).

From above,

$$\Sigma \alpha_n = \alpha_1 + \alpha_{2a} + \alpha_{2b} + \alpha_{3A} + \alpha_{3B} = 0.25 + 0.105 + 0.084 + 0.225 + 0.18 = 0.844$$

From $\Sigma \alpha_n = 0.844 \leq 1$, it is applicable.

MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data

Magnetically Coupled Rodless Cylinder Low Profile Guide Type

Series *CY1F*

ø10, ø15, ø25

How to Order

CY1F **10** **R** **300** **F9BW**

Magnetically coupled rodless cylinder, low profile guide type

Bore size (mm)

10	10
15	15
25	25

Thread type

Symbol	Type	Bore size (mm)
Nil	M	10, 15
	Rc	25
TN	NPT	
TF	G	

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch
-----	---------------------

* For the applicable auto switch model, refer to the table below.

Adjustment bolt

Nil	Both sides are standard
AL	Right: Standard For 25 mm adjustment on left
AR	For 25 mm adjustment on right Left: Standard
A	For 25 mm adjustment on both sides

Piping direction

R: Concentrated piping on right

L: Concentrated piping on left

Applicable Auto Switch/Refer to page 8-30-1 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m)*			Applicable load	
					DC	AC	Electrical entry direction		0.5 (Nil)	3 (L)	5 (Z)			
							Perpendicular	In-line						
Reed switch	—	Grommet	No	2-wire	24 V	5 V 12 V	100 V or less	A90V	A90	●	●	—	IC circuit	Relay PLC
			Yes		12 V	100 V	A93V	A93	●	●	—	—		
				3-wire (NPN equiv.)	—	5 V	—	A96V	A96	●	●	—	IC circuit	—
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V 12 V	—	M9NV	M9N	●	●	○	IC circuit	Relay PLC
				3-wire (PNP)				M9PV	M9P	●	●	○		
	2-wire			12 V		M9BV		M9B	●	●	○	—		
	3-wire (NPN)			5 V 12 V		F9NWV		F9NW	●	●	○	IC circuit		
	3-wire (PNP)					F9PWV		F9PW	●	●	○			
	2-wire			12 V		F9BWV		F9BW	●	●	○	—		
	Diagnostic indication (2-color indication)													

* Lead wire length symbols 0.5 m Nil (Example) F9NW
3 m L F9NWL
5 m Z F9NWLZ

* Solid state switches marked with a "○" symbol are produced upon receipt of order.

Magnetically Coupled Rodless Cylinder

Low Profile Guide Type Series CY1F

Specifications



Bore size (mm)	10	15	25
Fluid	Air		
Lubrication	Non-lube		
Action	Double acting		
Maximum operating pressure (MPa)	0.7		
Minimum operating pressure (MPa)	0.2		
Proof pressure (MPa)	1.05		
Ambient and fluid temperature (°C)	-10 to 60		
Piston speed (mm/s)	50 to 500		
Cushion	Built-in shock absorber		
Stroke length tolerance (mm)	0 to 250st: $^{+1.0}_0$	251 to 1000st: $^{+1.4}_0$	1001st to: $^{+1.8}_0$
Stroke adjustment movable range (mm) ^{Note 1)}	-1.2 to 0.8		-1.4 to 0.6
Piping type	Centralized piping		
Port size ^{Note 2)}	M5 x 0.8		1/8

Note 1) The stroke adjustment movable range in the above table is that for the standard adjustment bolt. For more information, please refer to page 8-16-21.

Note 2) With ø25, piping screws can be selected by the customer. (Refer to "How to Order".)

Shock Absorber Specifications

Applicable bore size (mm)		10, 15	25
Shock absorber model		RB0805-X552	RB1006-X552
Max. energy absorption (J)		0.98	3.92
Stroke absorption (mm)		5	6
Max. impact speed (m/s) ^{Note)}		0.05 to 5	
Max. operating frequency (cycle/min)		80	70
Spring force (N)	When extended	1.96	4.22
	When retracted	3.83	6.18
Weight (g)		15	25

Note) Represents the maximum absorption energy per cycle. Thus, the operation frequency can be increased with the absorption energy.

Standard Stroke



Made to Order Specifications
(Refer to page 8-16-18 regarding Made to Order Specifications for Series CY1F.)

Bore size (mm)	Standard stroke (mm)	Maximum manufacturable stroke (mm)
10	50, 100, 150, 200, 250, 300	500
15	50, 100, 150, 200, 250, 300, 350, 400, 450, 500	750
25	100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600	1200



* The stroke is available in 1 mm increments with the maximum stroke as the upper limit. For a stroke in the standard stroke range, suffix the part number with -XB10. If the stroke does not fall within the standard stroke range, suffix the part no. with -XB11. Refer to the Made to Order Specifications on page 8-16-18.

Magnetic Holding Force

Unit: N

Bore size (mm)	10	15	25
Magnetic holding force	53.9	137	363

MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data

Series CY1F

Theoretical Output

Unit: N

Bore size (mm)	Piston area (mm ²)	Operating pressure [MPa]					
		0.2	0.3	0.4	0.5	0.6	0.7
10	78	15	23	31	39	46	54
15	176	35	52	70	88	105	123
25	490	98	147	196	245	294	343

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Option

Adjustment Bolt

Bore size (mm)	Standard adjustment bolt	25 mm adjustment bolt
10, 15	CYF-S10	CYF-L10
25	CYF-S25	CYF-L25

Weight

Unit: kg

Model	Basic weight	Additional weight per each 50 mm of stroke	Standard adjustment bolt weight	Weight of adjustment bolt for 25 mm adjustment
CY1F10	0.520	0.095	0.004	0.012
CY1F15	0.815	0.133	0.004	0.012
CY1F25	1.970	0.262	0.007	0.021

Calculation method

Example: CY1F15-150AL

Basic weight 0.815 kg

Additional weight 0.133 kg/50 st

Standard adjustment bolt weight 0.004 kg

Weight of adjustment bolt for 25 mm adjustment ... 0.012 kg

0.815 + 0.133 x 150 ÷ 50 + 0.004 + 0.012 = 1.23 (kg)

Cylinder stroke 150st

Left 25 mm adjustment bolt

Right Standard adjustment bolt

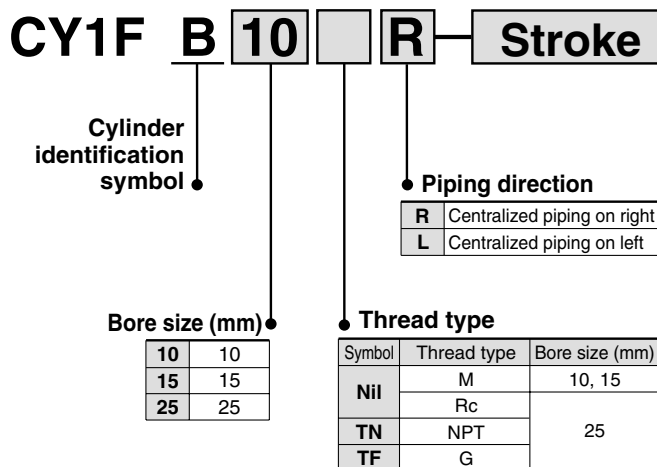
Replacement Parts

Part No. of Replacement Shock Absorber

Bore size (mm)	Shock absorber model no.
10, 15	RB0805-X552
25	RB1006-X552

Note) Order 2 units for each unit of cylinder.

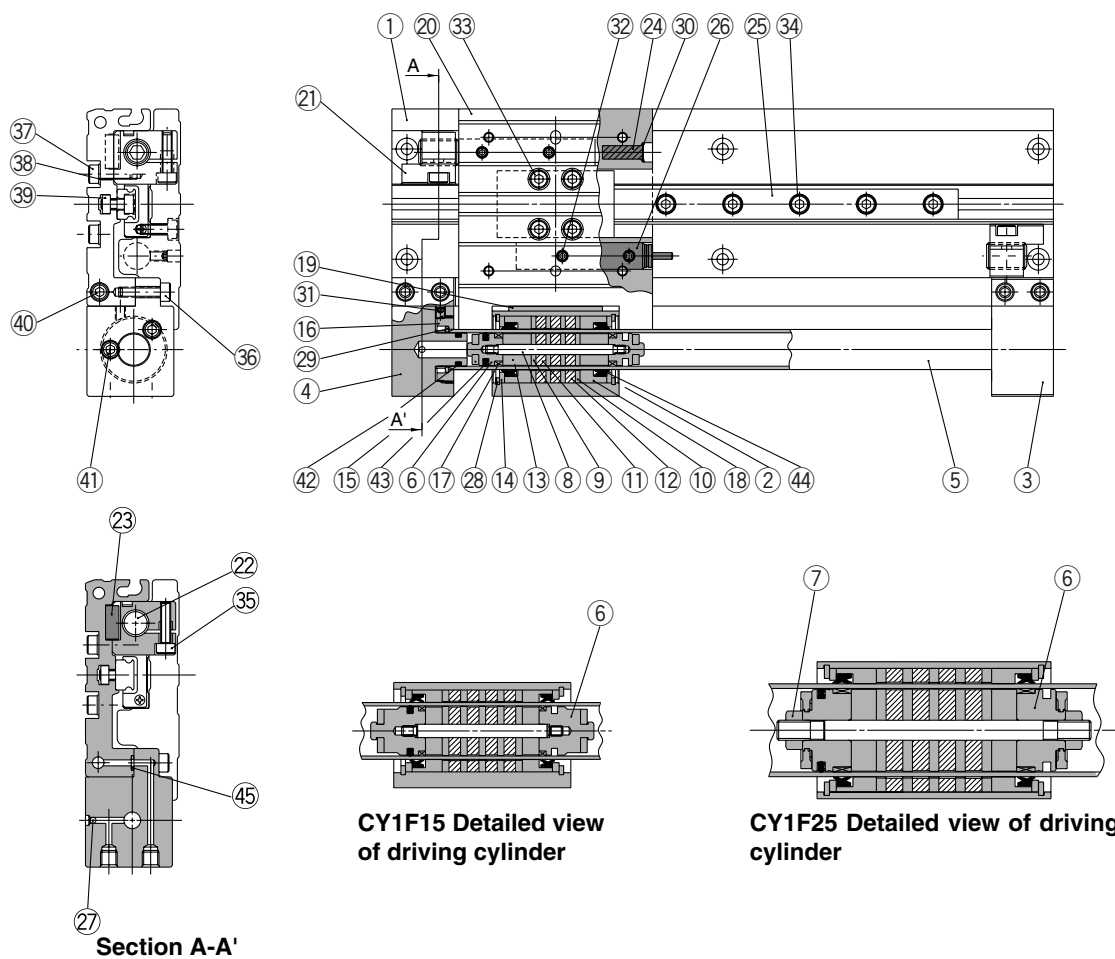
Replacement Actuator (Cylinder)



Magnetically Coupled Rodless Cylinder

Low Profile Guide Type Series CY1F

Construction



MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data

Component Parts

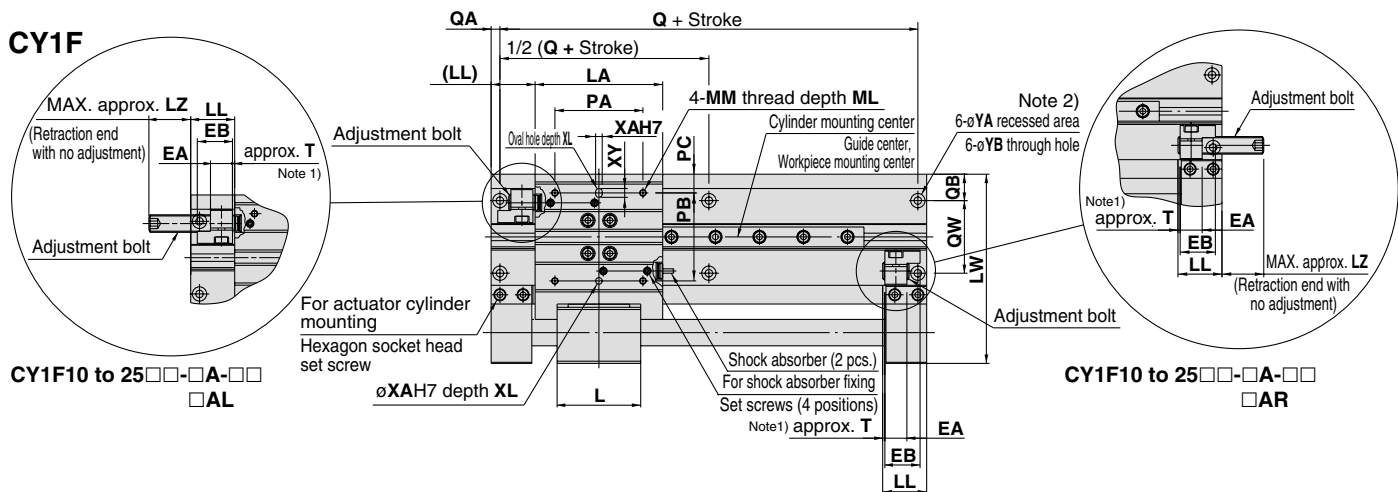
No.	Description	Material	Note
①	Body (rodless cylinder)	Aluminium alloy	Anodized
②	Body	Aluminium alloy	Hard anodized
③	End cover A	Aluminium alloy	Hard anodized
④	End cover B	Aluminium alloy	Hard anodized
⑤	Cylinder tube	Stainless steel	
⑥	Piston	Aluminium alloy	Chromate (ø25)
		Brass	Electroless nickel plated (ø10, ø15)
⑦	Piston nut	Carbon steel	(Only for ø25)
⑧	Shaft	Stainless steel	
⑨	Piston side yoke	Rolled steel plate	Zinc chromated (ø15, ø25) Zinc chromated (ø10)
⑩	External slider side yoke	Rolled steel plate	Zinc chromated (ø15, ø25) Zinc chromated (ø10)
⑪	Magnet A	Rare earth magnet	(ø15, ø25) (ø10)
⑫	Magnet B	Rare earth magnet	(ø15, ø25) Chromate (ø10)
⑬	Piston spacer	Aluminium alloy	
⑭	Spacer	Rolled steel plate	Nickel plated
⑮	Bumper	Urethane rubber	
⑯	Attachment ring	Aluminium alloy	Hard anodized
⑰	Wear ring A	Special resin	
⑱	Wear ring B	Special resin	
⑲	Wear ring C	Special resin	
⑳	Slide table	Aluminium alloy	Hard anodized
㉑	Adjuster holder	Carbon steel	Electroless nickel plated

No.	Description	Material	Note
㉒	Adjustment bolt	Chrome molybdenum steel	Nickel plated
㉓	Adjuster holder positioning key	Carbon steel	Zinc chromated
㉔	Magnet	Rare earth magnet	
㉕	Guide	—	
㉖	Shock absorber	—	
㉗	Steel ball	Bearing steel	
㉘	C type snap ring for hole	Carbon tool steel	Nickel plated
㉙	C type snap ring for shaft	Hard steel wire	(ø15)
		Stainless steel	(ø10, ø25)
㉚	Snap ring	Stainless steel	
㉛	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
㉜	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
㉝	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㉞	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㉟	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㊱	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㊲	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㊳	Hexagon socket head bolt	Chrome molybdenum steel	Nickel plated
㊴	Flat washer	Rolled steel	Nickel plated
㊵	Square nut	Carbon steel	Nickel plated
㊶	Hexagon socket head plug	Chrome molybdenum steel	Nickel plated
㊷	Hexagon socket head plug	Chrome molybdenum steel	Nickel plated (Hexagon socket head taper plug for ø25)
㊸	Cylinder tube gasket	NBR	
㊹	Piston seal	NBR	
㊺	Scraper	NBR	
㊻	Body (rodless cylinder) gasket	NBR	

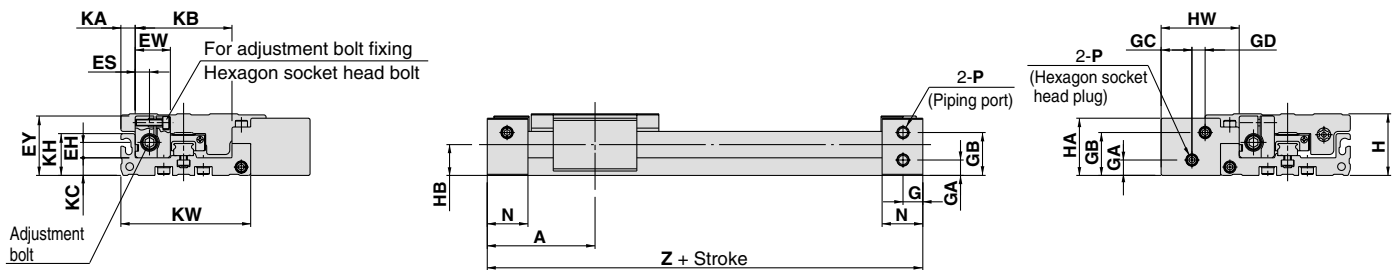
Series CY1F

Dimensions

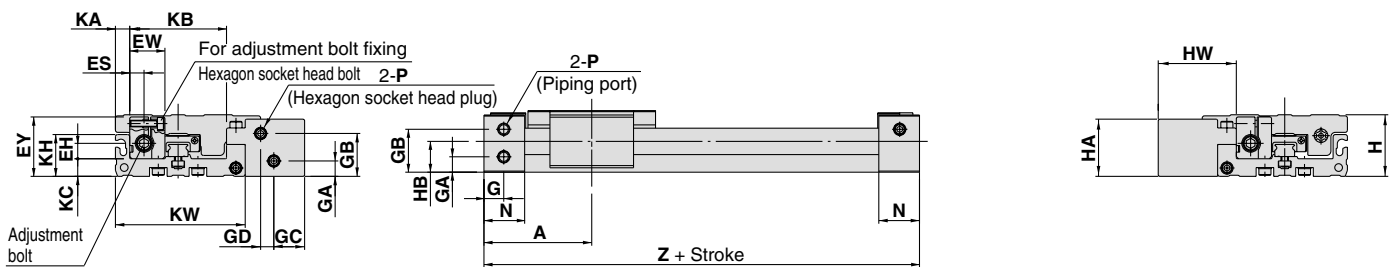
CY1F



Concentrated piping on right (CY1F10 to 25□R-□□-□□)



Concentrated piping on left (CY1F10 to 25□L-□□-□□)



Model	Standard stroke	A	EA	EB	EH	ES	EW	EY	G	GA	GB	GC	GD	H	HA	HB	HW
CY1F10	50,100,150,200,250,300	49	10	16	7	6.5	16	27	9	7	19.5	14	6	28	26	14	35.5
CY1F15	50,100,150,200,250,300,350,400,450,500	52.5	10	16	7	6.5	16	29	9	8	23	17	9	34	32	17	41.5
CY1F25	50,100,150,200,250,300,350,400,450,500,550,600	70	13	17	10.5	8	22	40	10	12	33.5	22.5	12	46	44	23.5	55

Model	KA	KB	KC	KH	KW	L	LA	LL	LW	LZ	ML	MM	N	PA	PB	PC	Q	QA	QB	QW
CY1F10	6.5	44	8	19	59	38	58	20	86	19	5	M3 x 0.5	18.5	40	40	8.5	90	4	12	33
CY1F15	6.5	51	10	19	66	53	65	20	99	19	5	M3 x 0.5	18.5	50	50	7	97	4	12	40
CY1F25	7.5	66	13	27	84.5	70	89	25.5	128.5	17	9	M5 x 0.8	24	65	65	8	129	5.5	14.5	52

Model	T	XA	XL	XY	YA	YB	Z	Shock absorber
CY1F10	1	3 ^{+0.012} ₀	4	4	6.5 depth 3.4	3.4	98	RB0805- X552
CY1F15	1	3 ^{+0.012} ₀	4	4	6.5 depth 3.4	3.4	105	RB0805- X552
CY1F25	1	5 ^{+0.012} ₀	5	7.5	9.5 depth 5.4	5.5	140	RB1006- X552

Model	P (Piping port)		
	Nil	TN	TF
CY1F10	M5 x 0.8	—	—
CY1F15	M5 x 0.8	—	—
CY1F25	Rc1/8	NPT1/8	G1/8

Note 1) When adjusting the stroke, keep the T dimension within a 0 to 2 mm range. However, with the 25 mm adjustment bolt, an adjustment range of 0 to 26 mm is available.

Note 2) There are four φYA and φYB dimensions with a 50 mm stroke.

Magnetically Coupled Rodless Cylinder Low Profile Guide Type **Series CY1F**

Proper Auto Switch Mounting Position (Detection at stroke end)

D-A9□, D-A9□V

(mm)

Bore size (mm)	Mounting pattern①		Mounting pattern②		Mounting pattern③		*Operating range
	A1	B1	A2	B2	A3	B3	
10	38	60	18	80	38	80	9
15	39	66	19	86	39	86	10
25	44.5	95.5	24.5	115.5	44.5	115.5	11

D-M9□, D-M9□V

(mm)

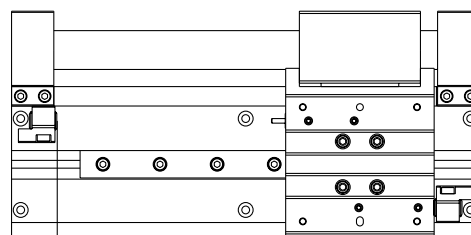
Bore size (mm)	Mounting pattern①		Mounting pattern②		Mounting pattern③		*Operating range
	A1	B1	A2	B2	A3	B3	
10	34	64	22	76	34	76	5.5
15	35	70	23	82	35	82	5
25	40.5	99.5	28.5	111.5	40.5	111.5	5

D-F9□W, D-F9□WV

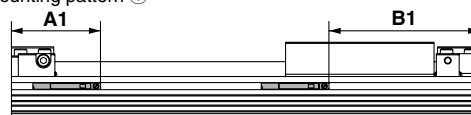
(mm)

Bore size (mm)	Mounting pattern①		Mounting pattern②		Mounting pattern③		*Operating range
	A1	B1	A2	B2	A3	B3	
10	34	64	22	76	34	76	5.5
15	35	70	23	82	35	82	5
25	40.5	99.5	28.5	111.5	40.5	111.5	5

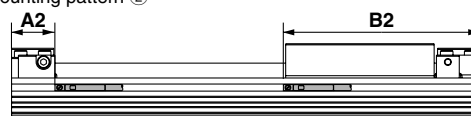
* These values are given as a guideline including the hysteresis and are not guaranteed. They may vary significantly depending on the ambient environment (with $\pm 30\%$ variation).



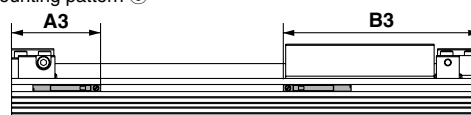
Mounting pattern ①



Mounting pattern ②



Mounting pattern ③



⚠ Caution

- ① When adjusting the stroke, confirm the minimum stroke for auto switch mounting.

See the table below for the minimum stroke for auto switch mounting.

Minimum Stroke for Auto Switch Mounting (1 pc.)

(mm)

Bore size (mm)	D-A9□, D-A9□V D-M9□, D-M9□V	D-F9□W D-F9□WV
10	5	10
15		
25		

Minimum Stroke for Auto Switch Mounting (2 pcs.)

(mm)

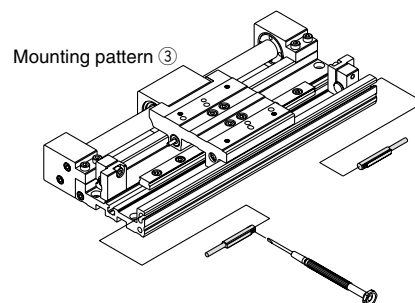
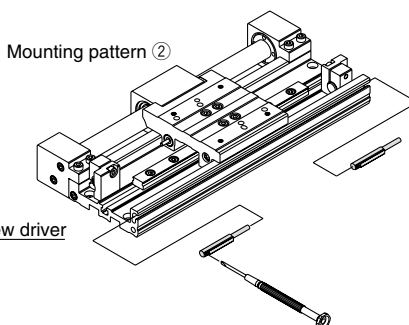
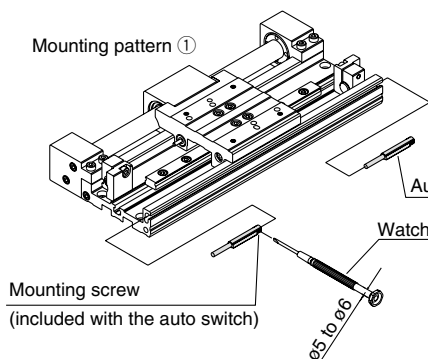
Bore size (mm)	D-A90 D-A96	D-A93	D-A90V D-A96V D-A93V	D-M9□ D-F9□W	D-M9□V D-F9□WV
Mounting pattern ①, ②	32	35	22	32	20
Mounting pattern ③	20			12	

Mounting of Auto Switch

As shown below, there are 3 ways to mount the auto switch according to 3 types of electrical entries. Insert the auto switch into the switch groove. Then use a flat head watchmakers' screw driver to tighten the included fixing screws.

Note) When tightening the holding screw (included with the auto switch), use a watchmakers' screwdriver with a handle 5 to 6mm in diameter.

The tightening torque should be 0.1 to



Series **CY1F**

Made to Order Specifications:

Please contact with SMC for further information on specifications, dimensions and delivery.

1 Intermediate Stroke

Symbol

-XB10

Intermediate strokes are available within the standard stroke range.
The stroke can be set in 1 mm increments.

Stroke Range

Bore size (mm)	Stroke range (mm)
10	51 to 299
15	51 to 499
25	101 to 599

CY1F **Bore size** **Piping thread type** **Piping direction** **Stroke** **Adjustment bolt symbol** **Auto switch** **Symbol** **-XB10**

(Example) CY1F10R-237AL-A93-**XB10**

2 Long Stroke

Symbol

-XB11

Available with long strokes exceeding the standard strokes.
The stroke can be set in 1 mm increments.

Stroke Range

Bore size (mm)	Stroke range (mm)
10	301 to 500
15	501 to 750
25	601 to 1200

CY1F **Bore size** **Piping thread type** **Piping direction** **Stroke** **Adjustment bolt symbol** **Auto switch** **Symbol** **-XB11**

(Example) CY1F25L-777A-A93-**XB11**

MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data



Series CY1F

Specific Product Precautions 1

Be sure to read before handing.

Mounting

⚠ Caution

1. Do not apply a large impact or excessive moment to the slide table (slider).

Because the slide table (slider) is supported by a precision bearing, do not apply a large impact or excessive moment when mounting a workpiece.

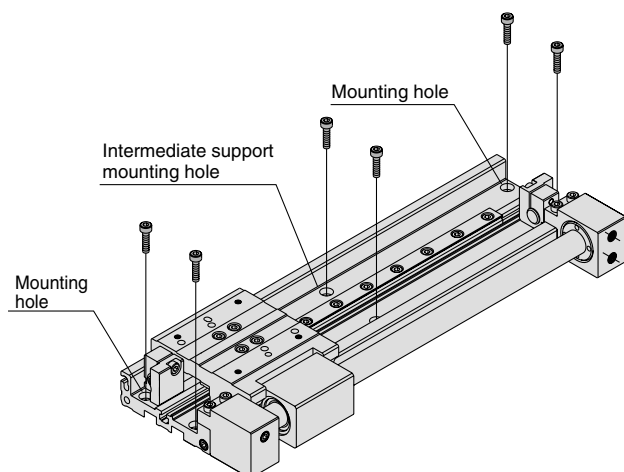
2. Align carefully when connecting to a load with an external guide mechanism.

Although a magnetic rodless cylinder (Series CY1F) can directly receive a load within the allowable range of the guide, it is necessary to align sufficiently when connecting to a load with an external guide mechanism.

The longer the stroke is, the greater the displacement of the shaft center becomes. Therefore, adopt a connection method (floating mechanism) that can ensure absorption of the displacement.

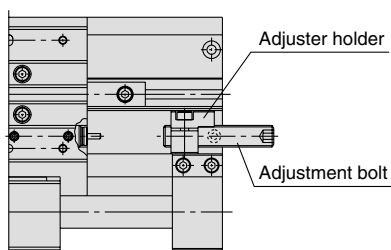
3. Be sure to use the 4 mounting holes on both ends of the guide body when mounting the product on equipment.

The mounting hole at the center of the guide body is used to mount an intermediate support. Be sure to use the 4 mounting holes at both ends to secure the product.



4. When a 25 mm adjustment bolt is selected, the mounting holes will be hidden behind it. Adjust the adjustment bolt after the cylinder is installed.

According to "2. Adjusting bolt adjustment" on page 8-16-21, move the adjustment bolt to a position where it does not interfere with any of the mounting holes and secure the cylinder with mounting screws. After securing the cylinder, readjust the stroke with the adjustment bolt.



25 mm adjustment bolt

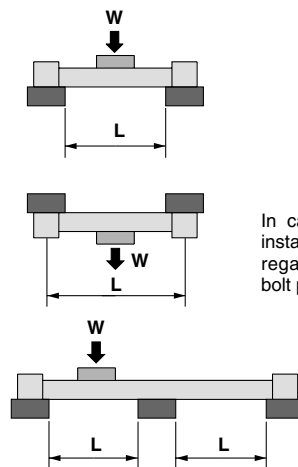
⚠ Caution

5. Long stroke operation causes deflection of the path table or cylinder tube. In such a case, provide an intermediate support.

Provide an intermediate support with the mounting holes on the center of the path table so that the distance between supports given as L in the figure will not exceed the value shown in the graph.

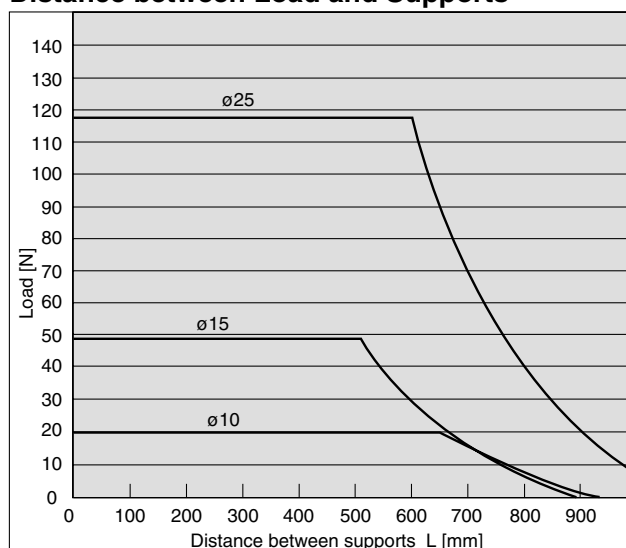
- If the counter surface lacks precision, malfunction may result so adjust the level at the same time.

- In an environment where vibration or impact occurs, provide an intermediate support even if the distance is within the allowable range in the graph.



In case the product is installed on the ceiling, regard the mounting bolt pitch as L.

Distance between Load and Supports



6. There are limitations on the load mass and operating pressure in case the product is used in the vertical direction.

When using the product in the vertical direction, confirm the allowable values in "Vertical Operation" in Model Selection (1). If the allowable value is exceeded, the magnet coupling may slip off, causing the workpiece to drop down.



Series CY1F

Specific Product Precautions 2

Be sure to read before handling.

Handling

⚠ Caution

1. Do not inadvertently move the guide adjusting unit.

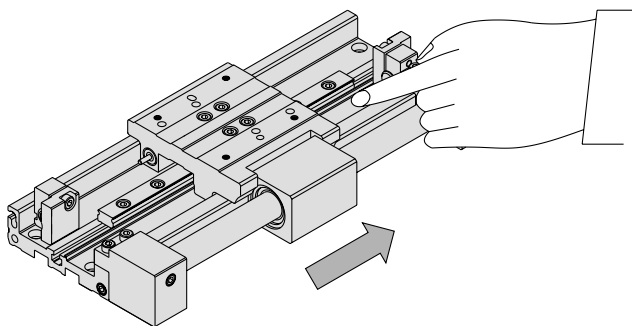
The guide is installed at the proper tightening torque. Do not loosen the mounting bolts of the guide.

2. Do not operate the magnetic rodless cylinder if the magnet couplings on the actuator are displaced.

If the magnet couplings are displaced by an external force beyond the holding force, supply an air pressure of 0.7 MPa to the cylinder port to return the external slider to the right position of the stroke end.

3. Take precautions to avoid getting your hands caught in the unit.

Be careful not to let your hand caught between the slide table and adjuster holder at the stroke end. Install a protective cover or take some other measures to keep any part of the human body from directly touching the place.



4. Never disassemble the magnetic component parts (external slider, internal slider) of the actuator (cylinder).

If will cause decline of the holding force, etc.

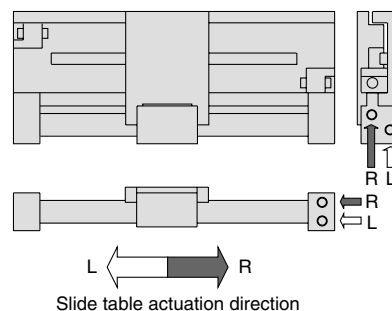
Piping

⚠ Caution

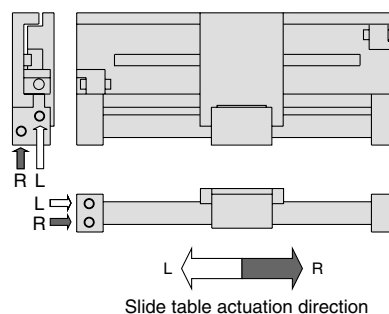
1. Be careful about the direction of the piping port and that of the slide table movement.

The direction of the piping port and that of the slide table movement differ between the right side centralized piping and left side centralized piping.

Centralized piping on right



Centralized piping on left



2. The plug position of the piping port can be changed to suit the operating conditions.

When screwing in the plug for the second time, wrap a sealant tape around the plug to prevent leakage.

(1) M5

First tighten lightly until the rotation stops. Then tighten an additional 1/6 to 1/4 turn.

(2) Rc 1/8

Tighten with a 7 to 9 N·m torque using tightening tools.

MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data



Series CY1F

Specific Product Precautions 3

Be sure to read before handing.

Adjustment

⚠ Caution

1. Stroke adjustable range

The stroke of series CY1F can be controlled by adjusting the attached adjustment bolt.

For stroke adjustment amount, please refer to the table below.

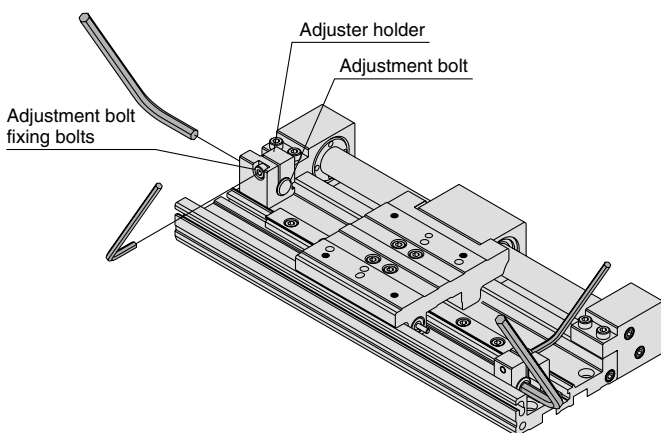
Bore size (mm)	Standard adjustment bolt	25 mm adjustment bolt
10	-1.2 to 0.8	-25.2 to 0.8
15	-1.4 to 0.6	-25.4 to 0.6
25	-1.4 to 0.6	-25.4 to 0.6

The adjustment values above are those for one side.

2. Adjusting bolt adjustment

- 1) Loose the adjustment bolt fixing bolts.
- 2) Insert a hexagon wrench into a hexagon hole at the end of the adjustment bolt to adjust the adjustment bolt.
- 3) After adjustment, tighten the adjustment bolt fixing bolts.

Bore size (mm)	Adjustment bolt fixing bolts	Tightening torque	Adjustment width across flats
10	M3	1.0 to 1.3 N·m	4
15	M3	1.0 to 1.3 N·m	4
25	M5	4.6 to 6.2 N·m	5



⚠ Caution

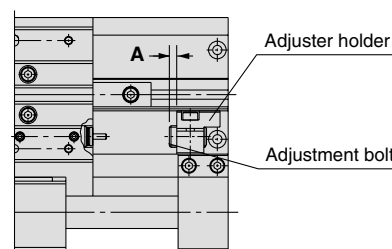
1. When adjusting the stroke, be careful about the operating pressure limits.

When making the stroke smaller than the reference stroke with the adjustment bolt, operate at a pressure below the operating pressure limit in (1) "Intermediate stop by external stopper or stroke adjustment with adjustment bolt" on page 8-16-8. If the operating pressure limit is exceeded, the magnet coupling on the actuator (cylinder) will slip off.

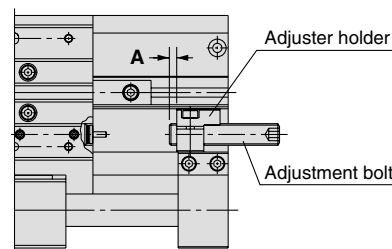
2. When adjusting the stroke, use the distance from the end of the adjustment bolt to the end of the adjuster holder as a guideline.

If dimension A is made smaller than 0, the slide table and adjuster holder will collide, resulting in damage to the slide table such as scratches or gouges.

Bore size (mm)	At the minimum stroke of standard adjustment bolt	At the minimum stroke of 25 mm adjustment bolt	Basic stroke	At maximum stroke adjustment
10	$A < 2$	$A < 26$	$A = 0.8$	$A \geq 0$
15	$A < 2$	$A < 26$	$A = 0.8$	
25	$A < 2$	$A < 26$	$A = 0.6$	



Standard adjustment bolt



25 mm adjustment bolt



Series CY1F

Specific Product Precautions 4

Be sure to read before handing.

Maintenance and Replacement

⚠ Caution

Replacement of Actuator

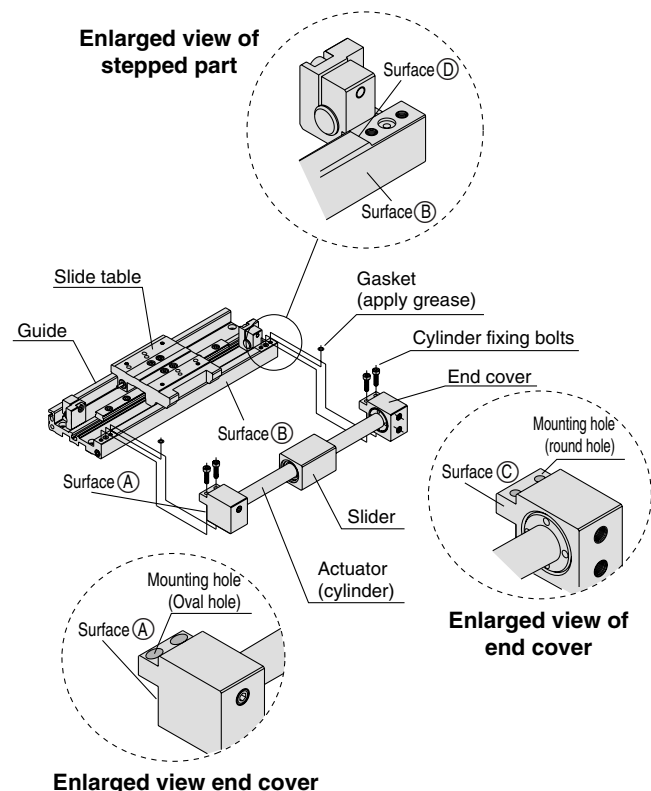
1. The actuator (cylinder) of series CY1F can be replaced.

Refer to "Replacement Actuator (Cylinder)" on page 8-16-14 about how to order.

2. Replacement of actuator (cylinder) of series CY1F.

- 1) Remove the 4 cylinder fixing bolts and pull out the actuator from the guide.
- 2) Apply grease to the gaskets attached to the replacement actuator (cylinder) and replace the installed gaskets with the new ones.
- 3) Fit the slider of the replacement actuator into the recessed part of the slide table. Align the surface C (on the side with round mounting holes) of the end cover of the replacement actuator and surface D of the stepped part on the guide.
- 4) In the condition described in (3), put surface A and surface B in close contact with each other. Tighten the 4 cylinder fixing bolts evenly.

Bore size (mm)	Cylinder fixing bolt	Tightening torque
10	M3	0.55 to 0.72N·m
15		
25	M5	2.6 to 3.5N·m



3. Be sure to fasten the cylinder fixing bolts.

Fasten the cylinder fixing bolts firmly. If they become loose, damage or malfunction may result. After replacing the actuator, be sure to conduct a test run before actually using the product.

⚠ Caution

Replacement of Shock Absorber

1. The shock absorber of series CY1F can be replaced.

The shock absorber should be replaced as a spare part if a decline in the energy absorption capacity is observed.

Refer to the table below about how to order a replacement shock absorber.

Bore size (mm)	No.
10	RB0805-X552
15	
25	RB1006-X552

2. Replacement of shock absorber

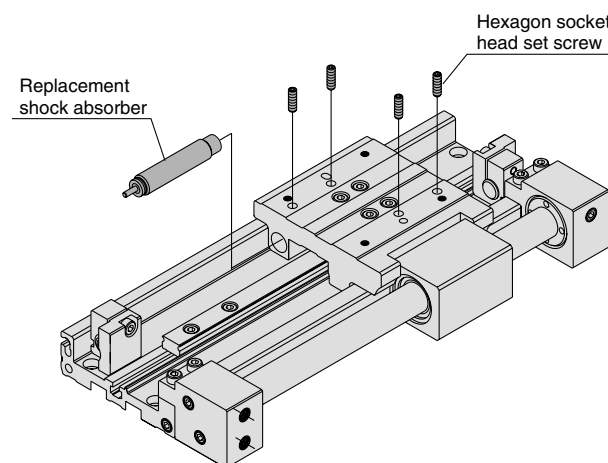
Follow the steps below to replace the shock absorber.

- 1) Remove the workpiece from the slide table.
- 2) Loosen the 4 hexagon socket head screws on the top of the slide table and pull out the shock absorber.
- 3) Insert the replacement shock absorber into the slide table until it reaches the rear end and tighten 4 hexagon socket head screws.

Bore size (mm)	Hexagon socket head set screw	Tightening torque
10	M3	0.37 to 0.45 N·m
15		
25	M5	0.54 to 0.64 N·m

3. Be careful about the tightening torque of the hexagon socket head screws.

Be careful excessive tightening may cause damage or malfunction of the shock absorber.



MX□

MTS

MY□

CY□

MG□

CX□

D-

-X

20-

Data